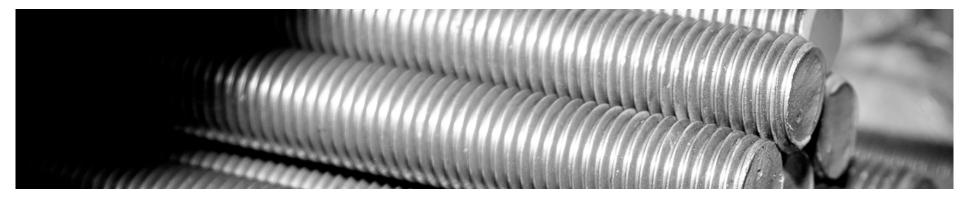


THE RANGE GUIDE

Fasteners, Fixings, Hand Tools and PTAs

METALMATE® MASONMATE® TIMBERMATE® FIXINGS FOR MASONRY TIMBERMATE® SCREWS FOR WOOD

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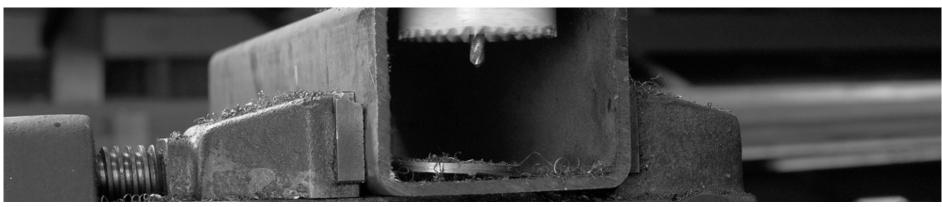
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WELCOME

Welcome to our product catalogue showcasing an extensive range of quality fasteners, fixings, hand tools, power tool accessories and industrial consumables.

Our products are sourced from accredited manufacturers or designed to our own very high standards. Brands you can trust through and through.

Fast, Reliable and Secure.



COMPREHENSIVE PRODUCT RANGE

From metal fasteners, masonry fixings and wood screws to hand tools, industrial consumables and power tool accessories our vast range includes over 50,000 product lines. And for those elusive, hard to find products our team will source these for you within seven to ten working days.

FASTENERS

We offer an extensive range of quality fasteners, fixings and screws all designed for the professional user:

- METALMATE® quality assured threaded fasteners for engineering, production, construction, repair and maintenance; available in a choice of finishes.
- TIMBERMATE® specialist screws suitable for all timber and wood-based applications; designed for professional use.
- MASONMATE® high specification fixings for all types of masonry, stone, brick and hollow wall applications; available in different finishes, styles and grades.
- TITE® RANGE a highly innovative range of woodscrews designed for specialised requirements; delivering exceptional performance across a range of different substrates.

METALMATE® MASONMATE® TIMBERMATE®

We also supply a choice of market leading fastener and fixings brands such as Lindapter, Excalibur, Sariv, Friulsider and Jubilee.





METALMATE, TIMBERMATE, MASONMATE AND THE TITE-RANGE MEET THE HIGHEST QUALITY REQUIREMENTS. MANUFACTURED TO INTERNATIONAL STANDARDS, OR TO OUR OWN IN-HOUSE DESIGN CRITERIA, PRODUCT SPECIFICATION AND PERFORMANCE IS VERIFIED BY TESTING TO RECOGNISED GUIDELINES. ASSESSMENT IS CONDUCTED BY APPROVED THIRD PARTY PROVIDERS OR THROUGH OUR OWN FACTORIES AND TECHNICAL TEAMS.



TRUSTED SUPPLY CHAIN

Product quality starts with the careful selection of supply chain partners. We build sustainable trading relationships based on trust and mutual understanding but also friendship. Our supply chain partners must comply with the requirements of ISO: 9001:2015, and where appropriate ISO/TS 16949:2016.

REGULAR AUDITS

Our supply chain partners are subject to regular audits to ensure compliance, overall service quality and timely order fulfilment. We also insist on routine assessments so the ownership of the factory does not threaten the integrity of our MATE range. These strict quality procedures help us to be more efficient, improve product standards and deliver excellent customer service.

PRODUCT CERTIFICATION

We offer a full product traceability service across our own in-house brands. We monitor the entire product journey – from source of supply to raw material and production. Certification for fastener products is available on request *(charges may apply)*.

TOOLS

Trusted by the world's foremost tool manufacturers, we only sell brands where quality is inherent. We hold a wide-ranging collection of hand tool accessories and industrial consumables. Our product catalogue features prominent names including Stanley, Bahco, Irwin, Estwing, Marshalltown, Hardman, Bosch, Dormer, Starrett, Rocol, Everbuild and WD-40.

CUSTOMER SUPPORT

We have access to a comprehensive library of standards and testing equipment, which is continually maintained by an in-house Quality Manager. As a MATE customer you are entitled to direct access to this facility and may address any queries or concerns upon request. Our support extends to site visits and on-site testing.

"Integrity and a name we are proud of - it appears on all our packaging."



QUALITY | RANGE | RELIABILITY

METAL**MATE**®

 METALMATE[®] provides quality assured threaded fasteners for engineering, production, construction, repair and maintenance.

Quality standards are of the highest priority and to METALMATE[®] this means we do what we promise, in the best and fastest way possible.

The METALMATE® range offers great depth and choice across common fasteners such as hexagon bolting, socket screws, nuts and washers, with a choice of materials and finishes.

 The METALMATE[®] range offers the following quality characteristics:

• Full product traceability to the original raw material.

3.

CERTIFICATION AVAILABLE

IND.

NDEPENDENTLY TESTED

CE

APPROVED

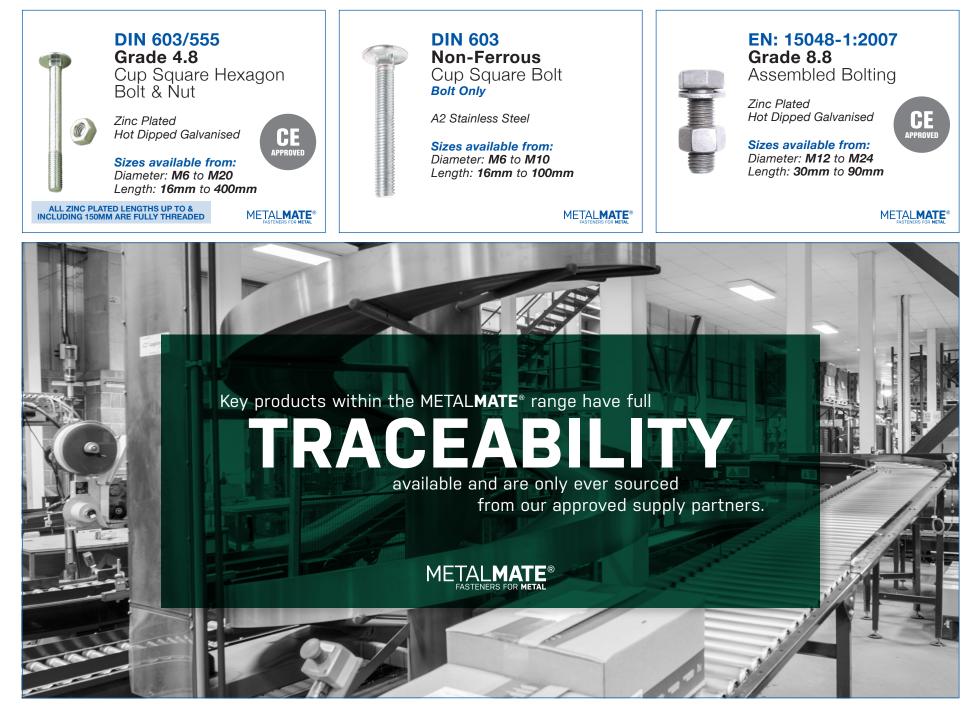
- EN 10204 3.1 certification.
- CR3 RoHS compliant.
- Independently tested nuts.
- Washers with a hardness HV 140 to 250 available.
- CE approval and marking.

METALMATE® FASTENERS FOR METAL

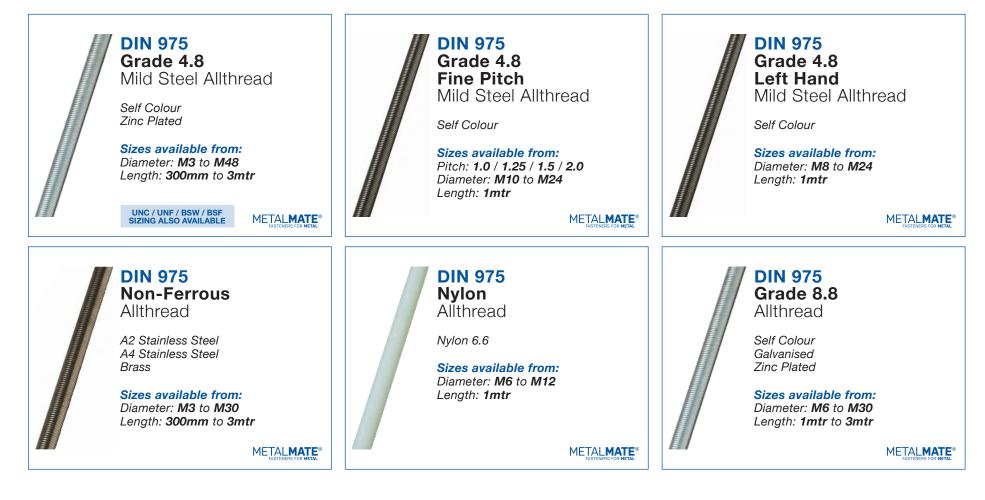
BOLTING



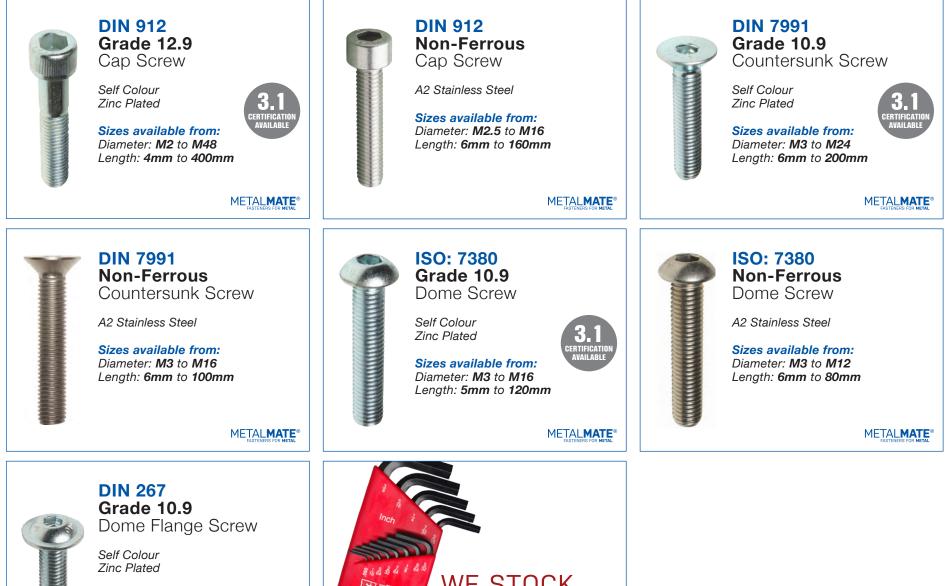
BOLTING



ALLTHREAD



HEXAGON SOCKET SCREWS



Sizes available from: Diameter: M3 to M10 Length: 6mm to 50mm

METAL**MATE**®



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HEXAGON SOCKET SCREWS





SOCKET CAP SCREW

Socket head cap screws are designed to be used with the head protruding or counter bored. They should be used where high strength and ease of installation are required.

SOCKET COUNTERSUNK SCREW

Flat socket head cap screws are designed for use in applications where the head cannot protrude above the mating parts. They are set in countersunk holes and the top of the head is flush with the surface of the assembly.

SOCKET SHOULDER SCREW

The shoulder on these parts allow them to be used in applications where mating parts need to be adjusted, slid or pivoted without removing the fastener.

SOCKET DOME SCREW

Socket dome screws are designed for applications that allow the head to protrude above the mating parts. The curved design of the dome head is decorative and protects adjoining parts from scrapes or other damage. The greater underhead area also protects mating parts from damage.

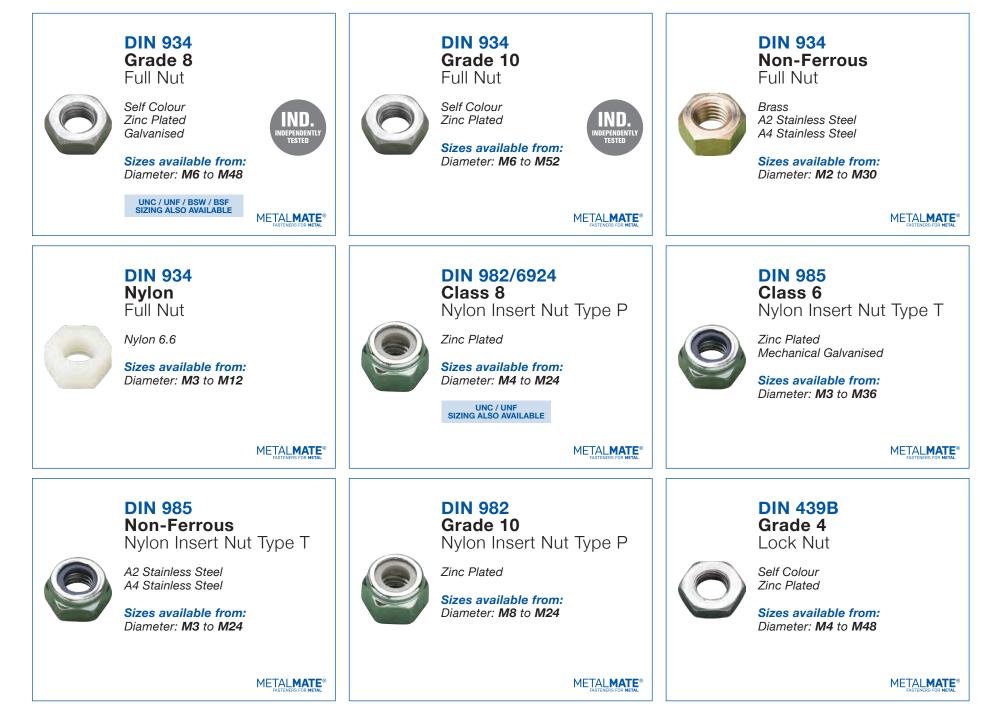
SOCKET SET SCREW

Socket set screws are designed to be used where permanent or adjustable locations of components on shafts is required.

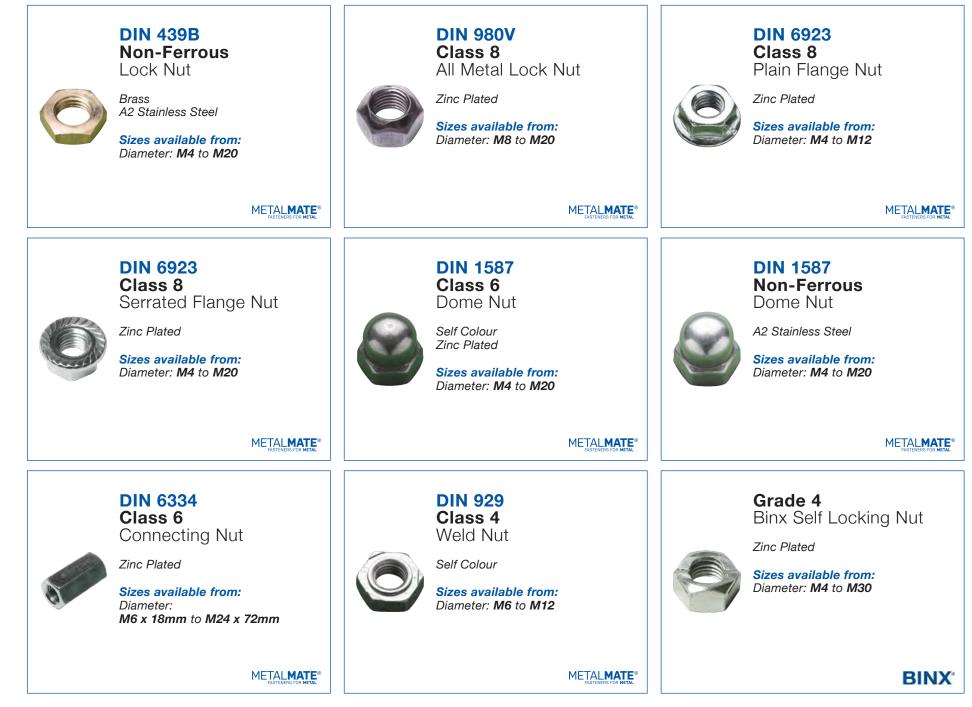
SOCKET DOME FLANGE SCREW

Works in the same way as the regular socket dome screw but with the addition of a greater underhead bearing surface which eliminates the need for washers and helps prevent damage such as indentation to the mating part.

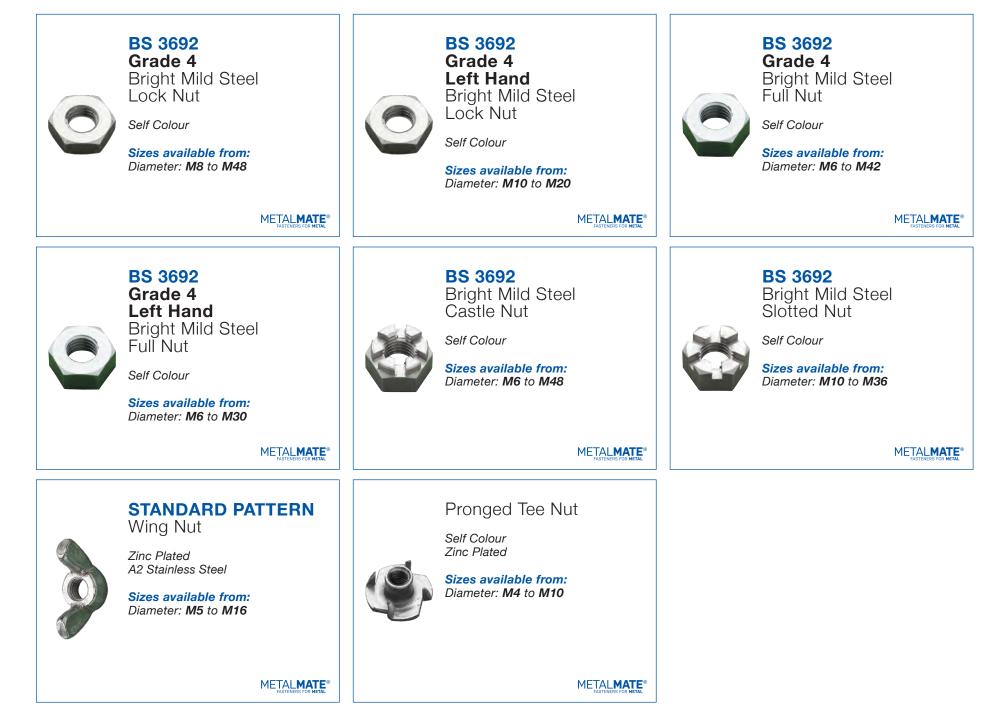
NUTS



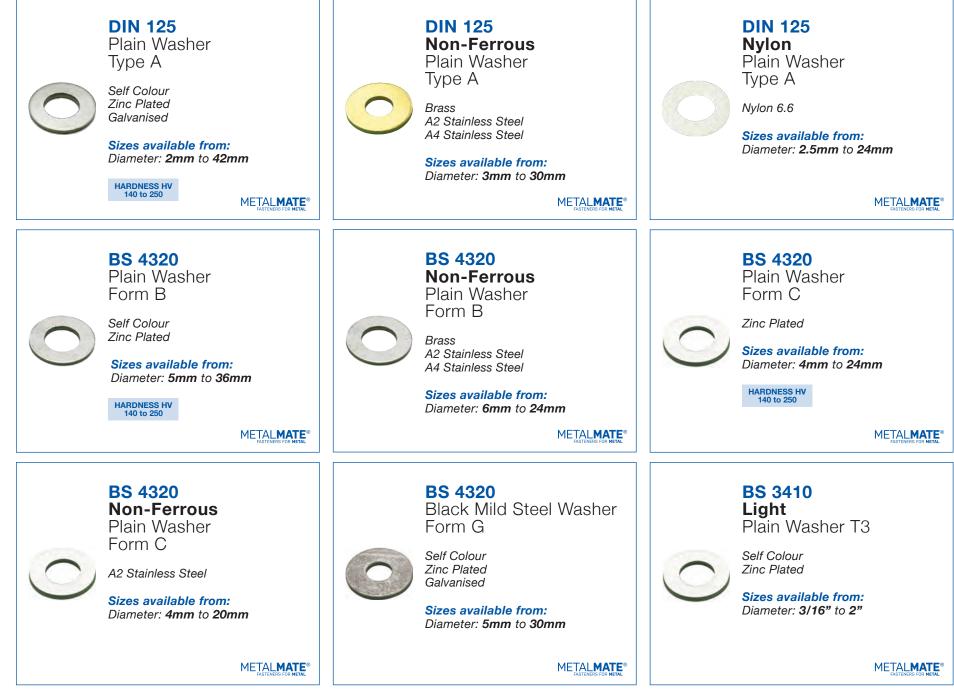
NUTS



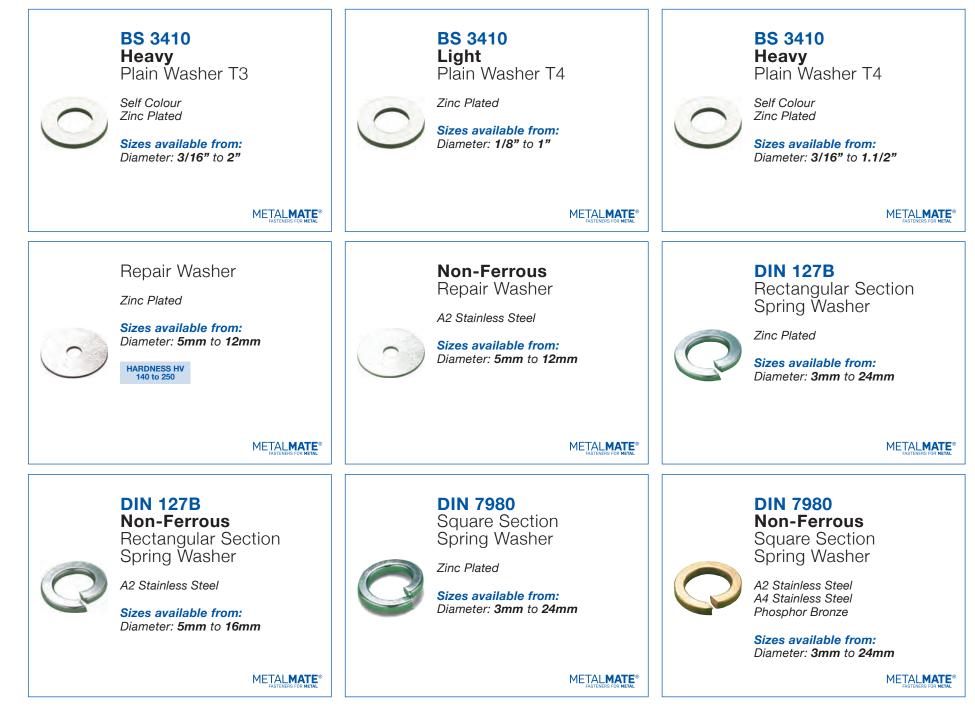
NUTS



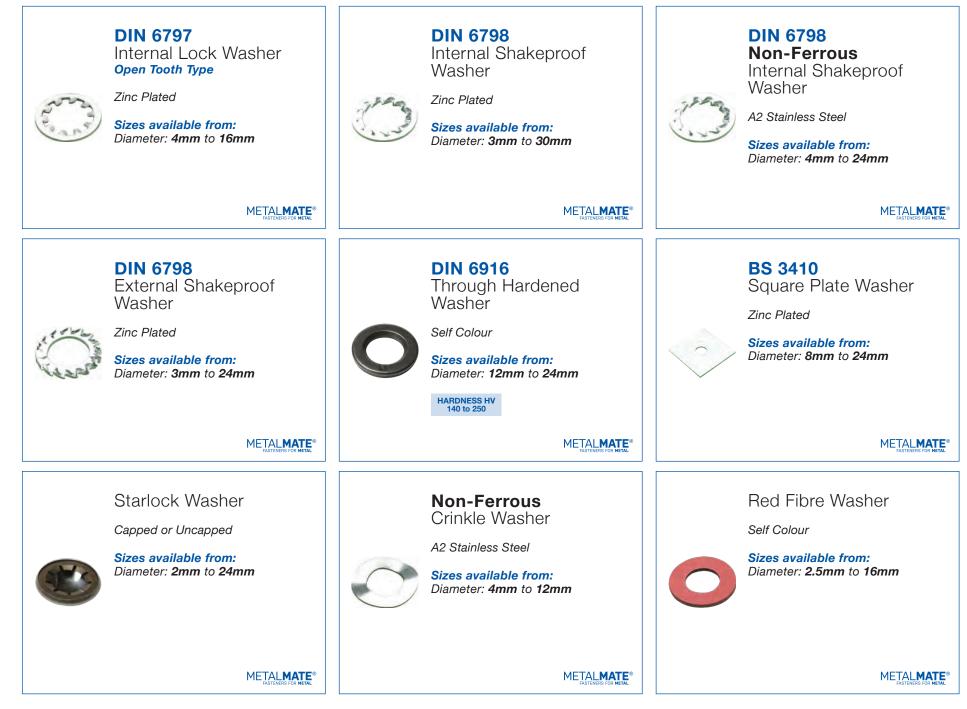
WASHERS



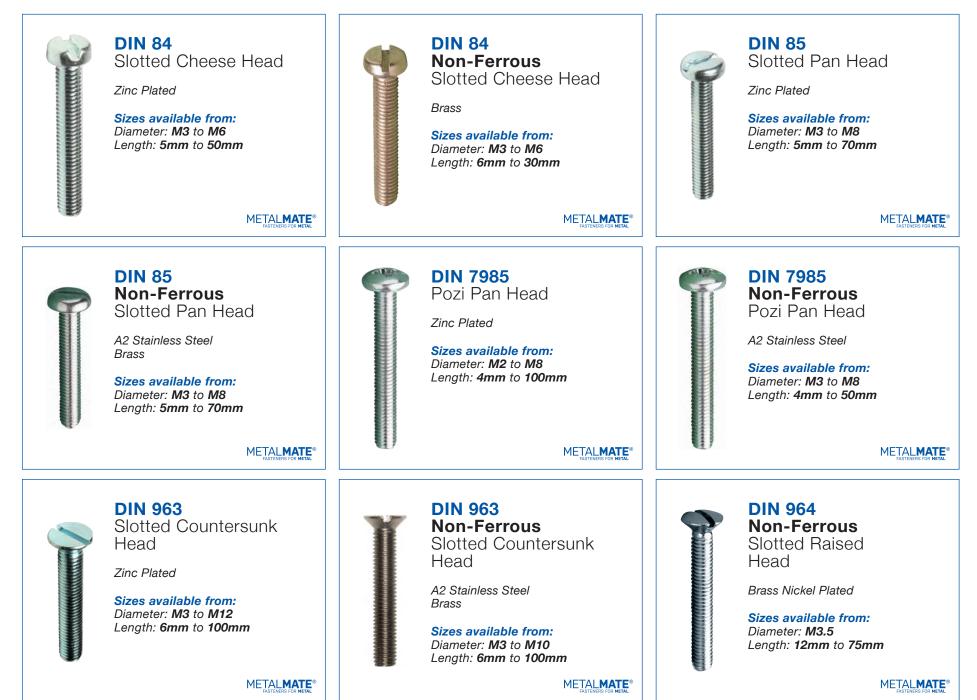
WASHERS



WASHERS



MACHINE SCREWS



MACHINE SCREWS





METALMATE® MACHINE SCREWS

A machine screw consists of a threaded piece of wire or rod with a head on one end for driving used in conjunction with a nut or tapped hole of the equivalent size.

Machine screws are one of the simplest, oldest and cheapest methods of joining two parts together. They allow the parts to be separated without damage to either part.

Our machine screws are available with either a slotted or Pozidriv recess, and with a variety of head styles.

BENEFITS OF USING A POZIDRIV HEAD

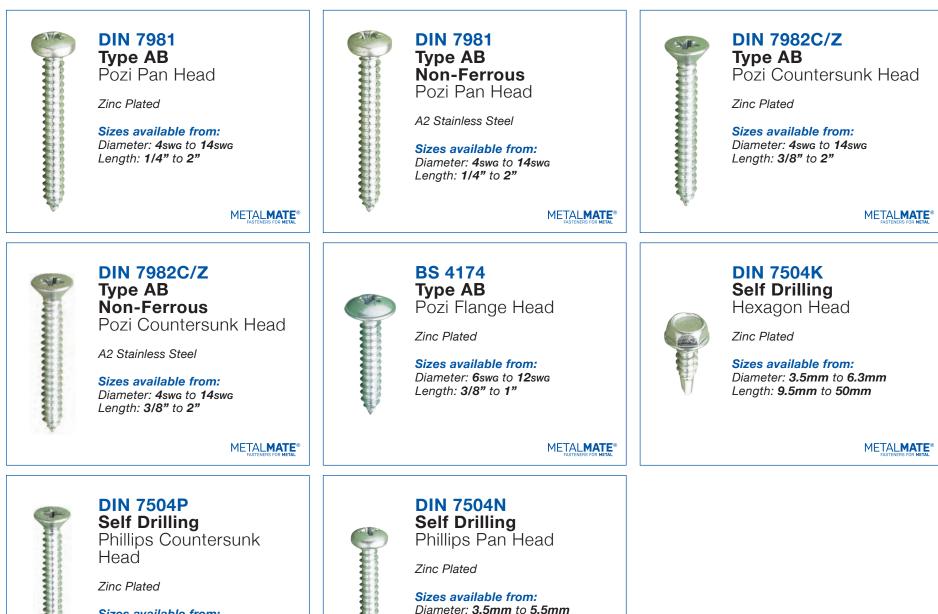
The Pozidriv recess has vertical driving faces, the great advantage of which is that 'cam-out' is eliminated. Resulting benefits are:

- No recess damage during driving, which facilitates full tightening and lessens the hazard of loose screws in assembly. Higher torques can be applied and tighter joints obtained, while screws can be easily removed, lessening service problems.
- 2. Reduced damage to work since the driver stays put in the recess at all times and will not slip out accidentally.
- 3. Reduced driver damage gives increased driver life and helps to reduce assembly costs.
- 4. Reduced operator fatigue because negligible end-load is required to keep the driver in the recess and operators thus remain fresh to increase their work output.
- 5. Alignment is easier due to the positive engagement of the Pozidriv recess and the driver. This results in greater control in driving screws from difficult angles. At the same time the speed of driving is increased.

Screw Diameter	M2	M2.5	М3	M3.5	M4	M5	M6	M8
Pozidriv Size	0	1	1	2	2	2	3	4

d

SELF TAPPING SCREWS



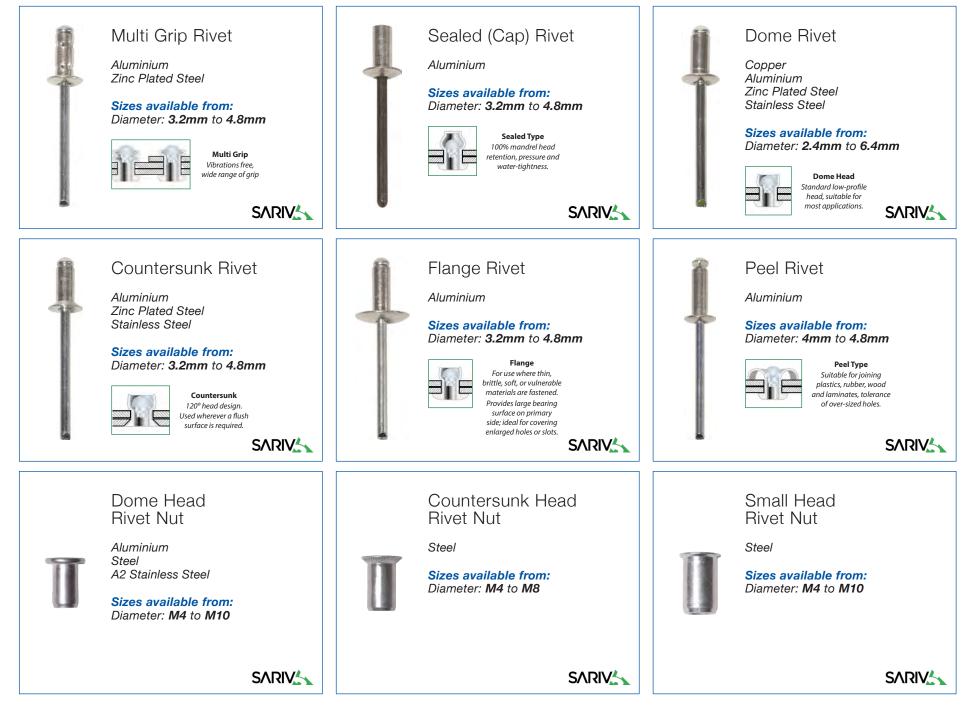
Length: 9.5mm to 38mm

Sizes available from: Diameter: 3.5mm to 4.8mm Length: 13mm to 45mm

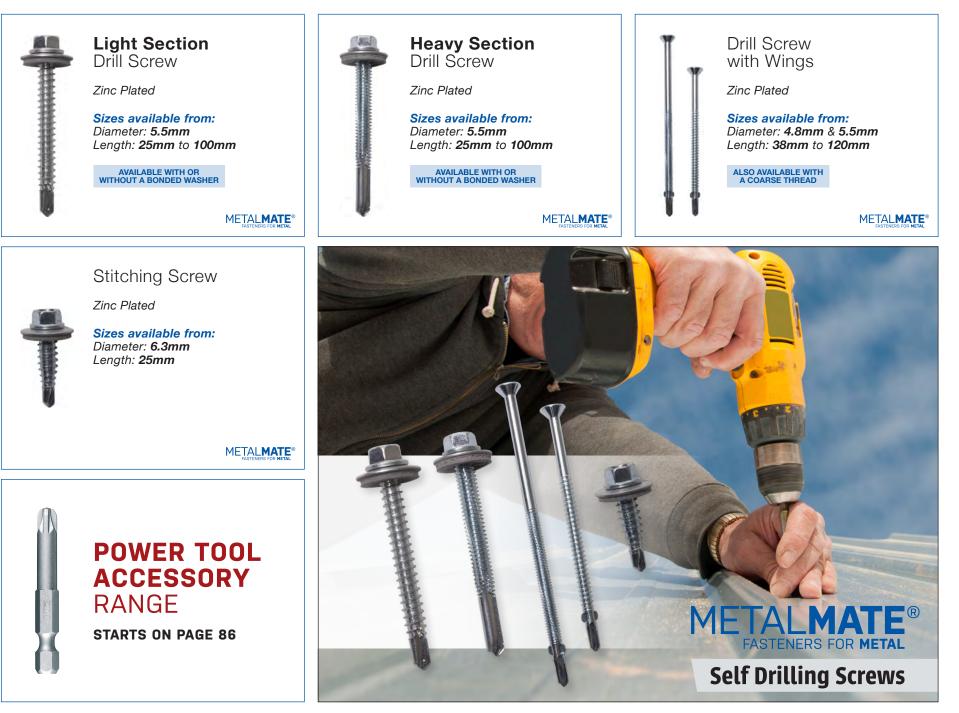
METALMATE®

METALMATE®

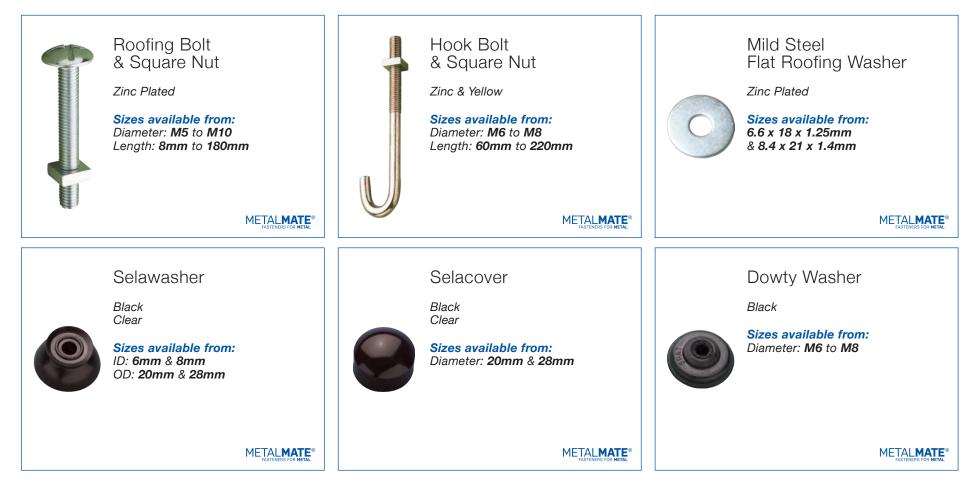
RIVETS



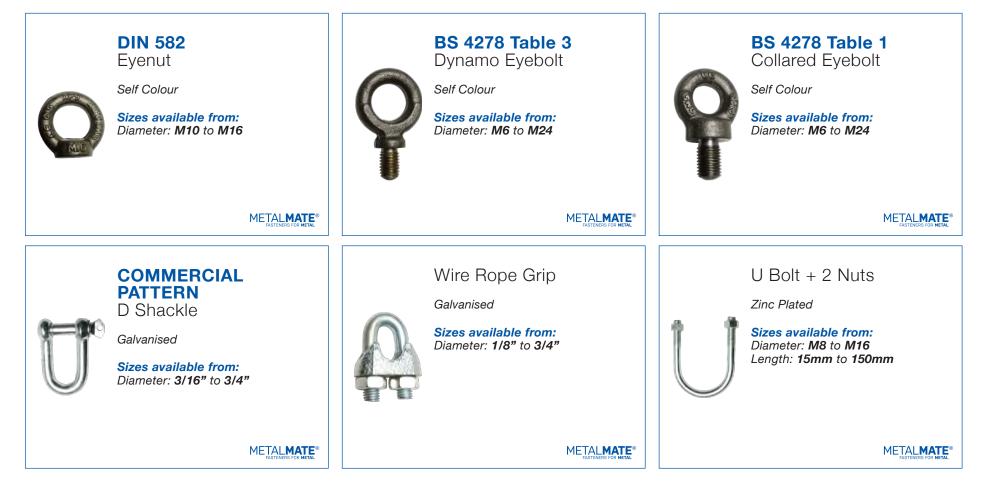
SELF DRILLING SCREWS



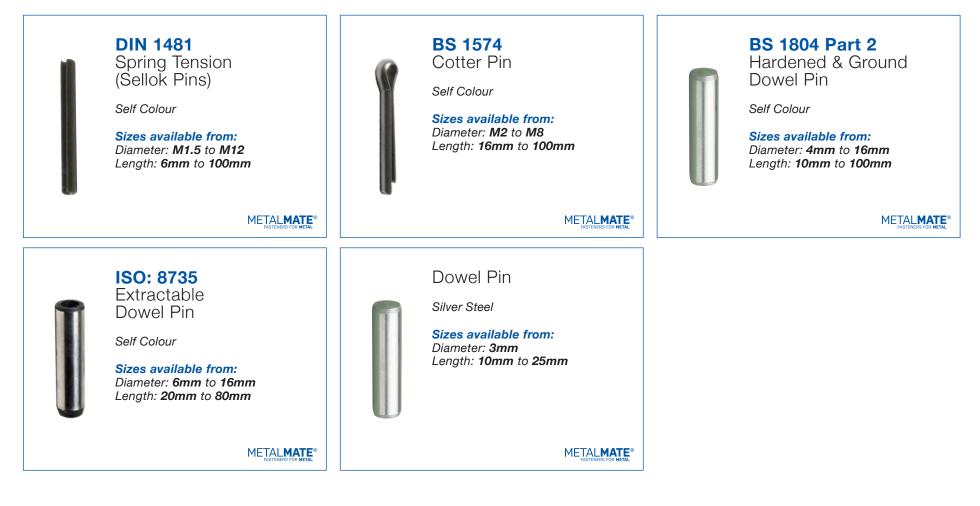
ROOFING



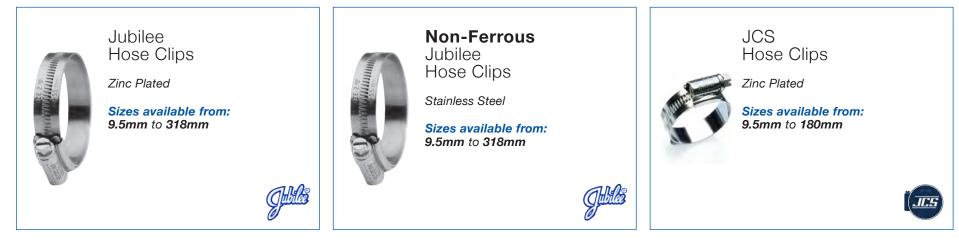
LIFTING & CLAMPING



PINS



HOSE CLIPS



RIVET BUSHES



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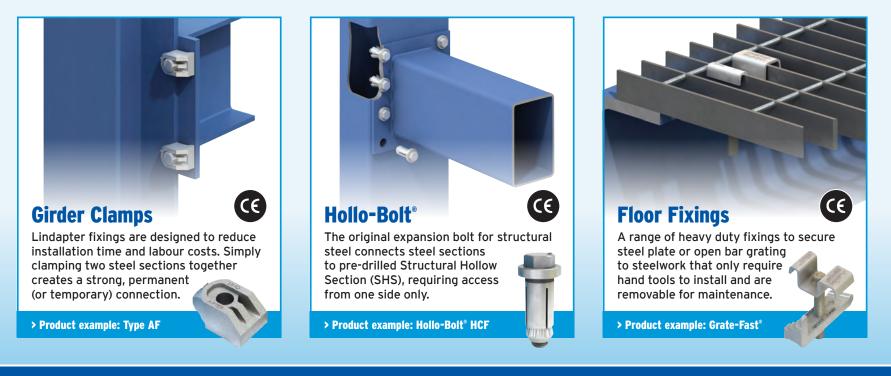
lindapter

lindapter

CE Marked Steelwork Connections by Lindapter

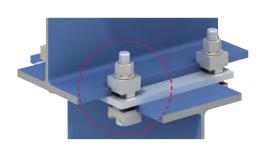


Almost every conceivable steel connection can be quickly achieved without on-site drilling or welding by using Lindapter's CE Marked fixings. The approval gives contractors confidence in ensuring compliance with the CPR and the additional assurance that a product will perform as stated in its DoP.



STEELWORK CONNECTIONS BY LINDAPTER

lindapter



Girder Clamps

For over 80 years, Lindapter has pioneered the design and manufacture of quality steelwork connection solutions. The Girder Clamp symbolises Lindapter's philosophy perfectly by challenging the need to drill or weld.

when a safe, high strength connection can be quickly accomplished by clamping two steel sections together.

Product Example: Type A >





Hollo-Bolt®

The CE marked Hollo-Bolt by Lindapter is a simple, cost-effective connection for SHS and other hollow sections, or alternatively, conventional steelwork where access is only available from one side. It can be used as a primary structural connection as detailed in the SCI/ BCSA publication 'Joints in Steel Construction - Simple Connections'.

Product Example: Hollo-Bolt (HCF) >





Decking Fixings

Lindapter's range of high quality, costeffective building services connections are designed to fit inside the dovetail shaped re-entrant channel of decking profiles and are compatible with various steel decking profiles from major manufacturers including Hare Decking, CMF®, Kingspan®, Tata Steel® and SMD®.

Product Example: Type TR60 >

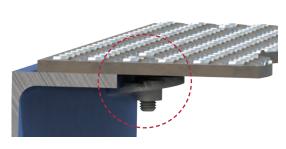


Support Fixings

This range of easy-to-install, adjustable solutions for supporting building services from structural or secondary beams are ideal for applications such as suspending HVAC equipment, pipe work, fire protection/sprinkler systems, suspended ceilings as well as electrical equipment.

Product Example: Type F3 >





Floor Fixings

Use Lindapter floor fixings to connect steel flooring to supporting steel without on-site drilling or welding. Access to the flooring underside is not required, eliminating the need for costly scaffolding or elevated floors. Installation can be carried out quickly and safely from above, often by one person.

Product Example: Type FF >



Rail Fixings

Whether securing a new roof to a station building, adding new digital displays to station platforms or fixing low speed rails within a depot, Lindapter has a proven, accredited solution for a wide range of structures and services thoughout virtually every stage of rail infrastructure.

Product Example: Type HD >



QUALITY | RANGE | RELIABILITY

MASONMATE®

MASON**MATE**[®] dedicates itself to providing the best fixing solutions for the construction industry.

We understand that in a technologically advancing world the requirements of our customers are constantly changing, as are the methods in which products are used. It is this knowledge that allows the evolution of MASON**MATE**[®].

European Technical Assessment (ETA) approved fixings and anchors are increasingly specified. This is reflected in an ever increasing range of approved fixings and anchors; through bolts, heavy duty anchors and chemical resins.

 anchors and chemical resins.
 To provide full solutions in a developing industry MASONMATE[®] works in partnership with leading manufacturers such as Excalibur and Friulsider.

ETA

APPROVED



FIXINGS FOR MASONRY

MASON

SELECTION CHART

	STRIALS PRODUCTS	Concrete	Concrete Blocks	Hollow Blocks	Solid Brick	Perforated Brick	Aerated Concrete	Stone	Plasterboard	Steel	ETA Approved
	Through Bolts	•									
	ETA Approved Through Bolts	•									•
	Heavy Duty Anchors	•									•
	Sleeve Anchors	•	•		•	0		•			
	Shield Anchors	•	•		•			•			
	Drop In Anchors	•			0			0			
	Screwbolts	•	•	•	•	•		•			
	Styrene Free Polyester Resin	•	•	•	•	•	•	•			•
	Styrene Free Epoxy Acrylate	•	•	•	0	0	0	0			•
	High-Load Vinylester Resin	•	•	•	0	0	0	0			•
The second s	Spin In Capsules	•									•
	Hammer In Capsules	•									
	Frame Fixings	•	•		•	0	0	•			
-	Hammer Fixings	•	•		•	0		•			
Y >	Window Frame Anchors	•	•		•			0			
§	Concrete Screws	•	•	•	•	•		•			
	Hollow Wall Anchors			•					•		
C	Plasterboard Fixings								•		
	Spring Toggles			•					•		
	Nylon Wall Plugs	•	•	•	•	•	•	•			
	Rubber Nuts	0	0	•	0	•			0	•	
	KEY Suital	ole 🗕	Mo	ore S	uital	ole F	ixing	gs Av	aila	ble <mark>c</mark>	1

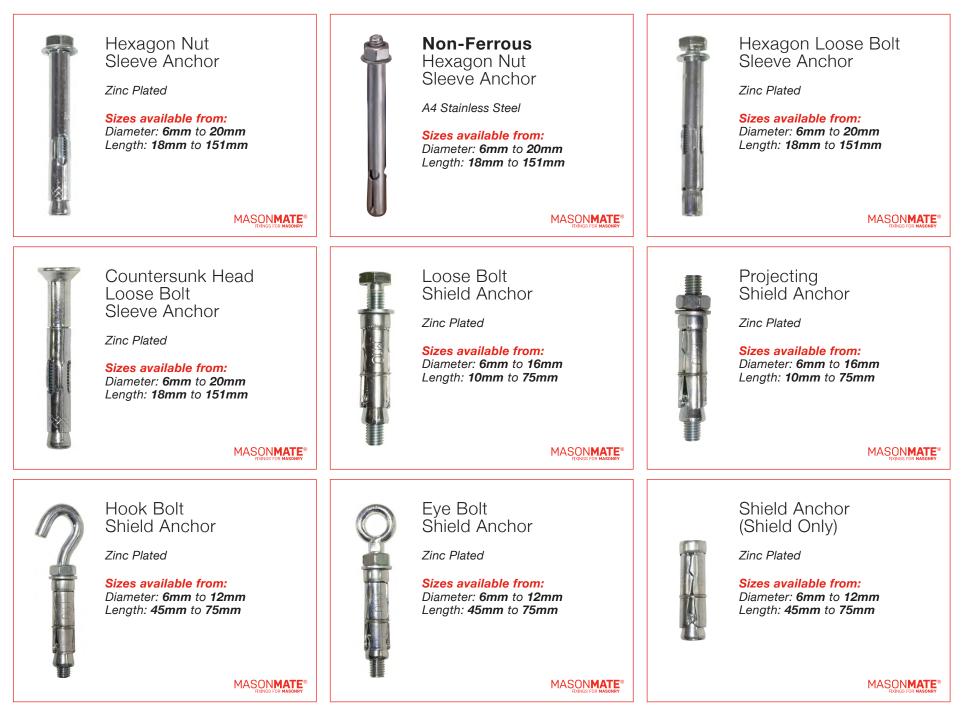
THROUGH BOLTS



HEAVY DUTY ANCHORS



SLEEVE, SHIELD & DROP IN WEDGE ANCHORS



SLEEVE, SHIELD & DROP IN WEDGE ANCHORS



DO IT RIGHT FIRST TIME! USE THE MASONMATE CONCRETE SCREW.

MASONMATE: CONCRETE SCREW

USING CONCRETE SCREWS IS THE FASTED WAY WHEN ATTACHING DOOR AND WINDOW FRAMES, ELECTRICAL BOXES AND FURRING STRIPS. OUR CONCRETE SCREWS ARE SUITABLE FOR USE IN CONCRETE, CONCRETE BLOCKS, HOLLOW BLOCKS, SOLID BRICK, PERFORATED BRICK AND STONE.

ONE BIG ADVANTAGE TO USING A CONCRETE SCREW IS THAT IF THE PIECE NEEDS TO BE REMOVED, YOU CAN JUST BACK THE SCREW OUT.

OUR CONCRETE SCREWS ARE ZINC PLATED AND FEATURE A COUNTERSUNK TORX HEAD WITH A SELF TAPPING THREAD.





3 head types available; Hexagon Head Hexagon Flange Head Countersunk Torx Head

- Self tapping thread
- Superb insertion speed
- Close to edge fixing
- Same drill hole size as the bolt diameter
- Money saving
- Time saving
- -Re-usable

Still not convinced then read on!

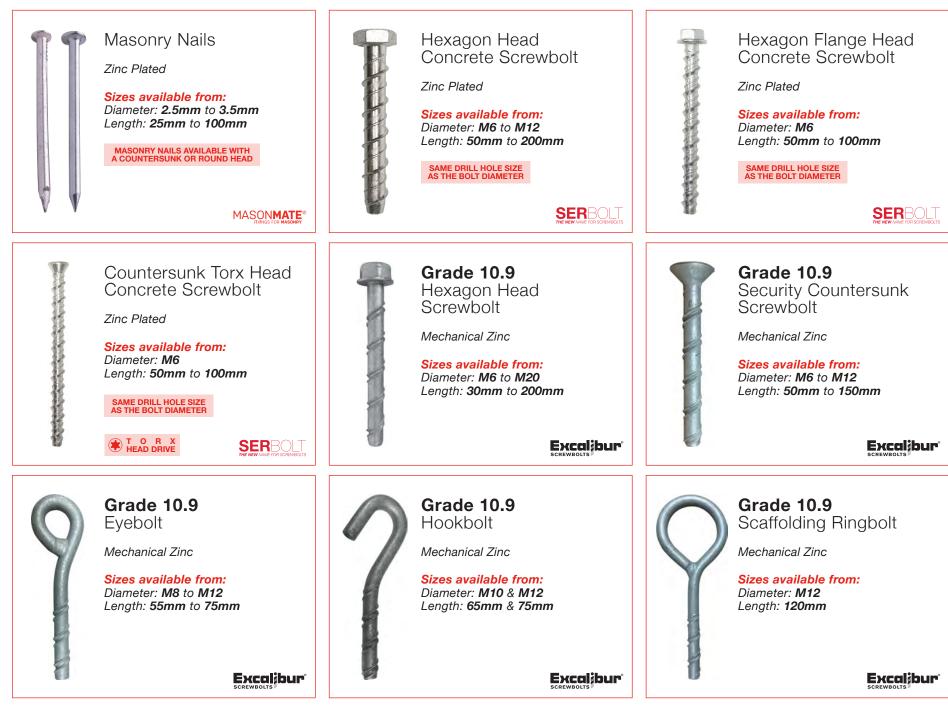
- SERBOLT can be used in concrete, blocks, brick and stone.
- SERBOLT is well suited for 'close to edge' fixing.
- SERBOLT can be used in the same hole size diameter as the bolt diameter.
- SERBOLT has superb insertion speed into pre-drilled holes.
- SERBOLT allow a safe anchorage into a range of construction materials.
- SERBOLT features a self tapping thread design.
- SERBOLT requires less torque to drive, saving time and battery life.
- SERBOLT is an ideal fixing for permanent or temporary anchoring.
- SERBOLT is easily removed and can be re-used in the same hole.

Serbolt is now only available as Zinc Plated CR3

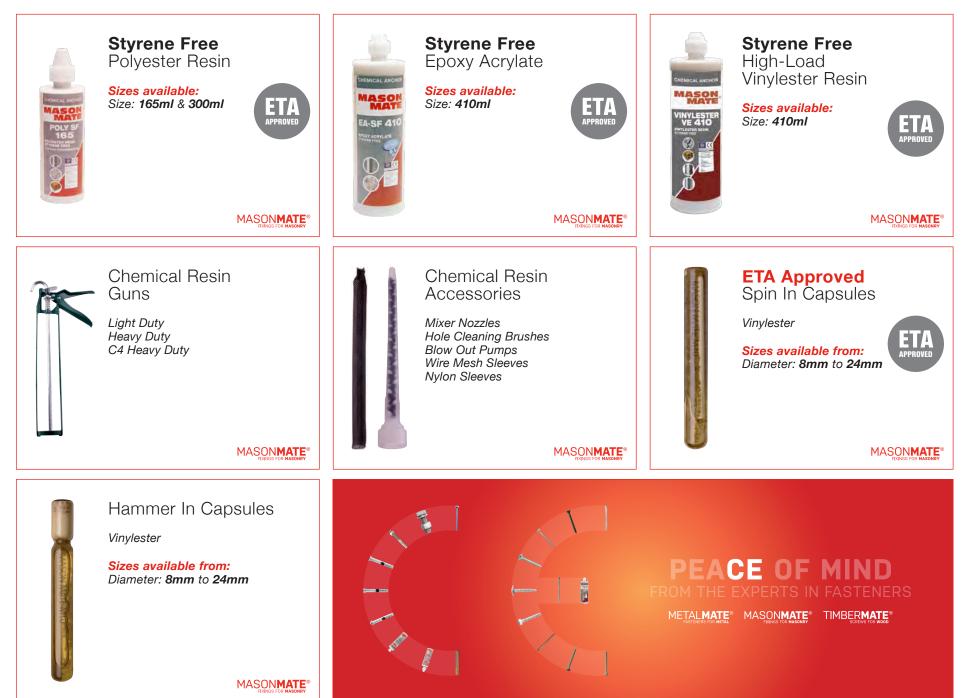
Self tapping thread design

CLOSE T EDGE FIXING

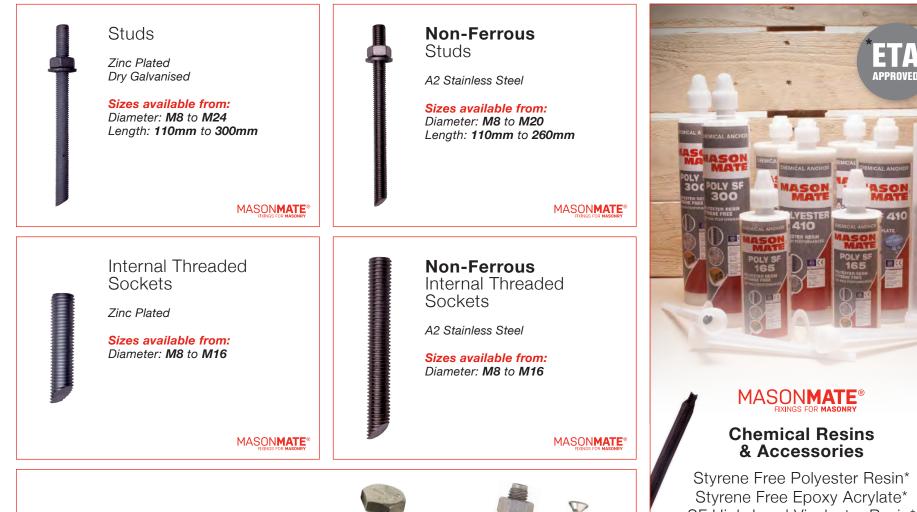
MASONRY NAILS & SCREWBOLTS



CHEMICAL RESINS



CHEMICAL RESINS



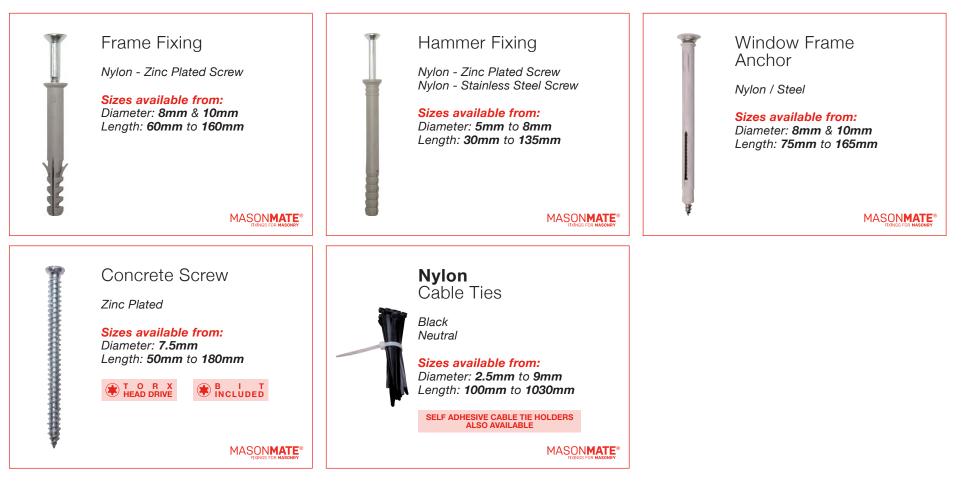
VIEW OUR FULL **STAINLESS STEEL** RANGE

RANGE STARTS ON PAGE 54

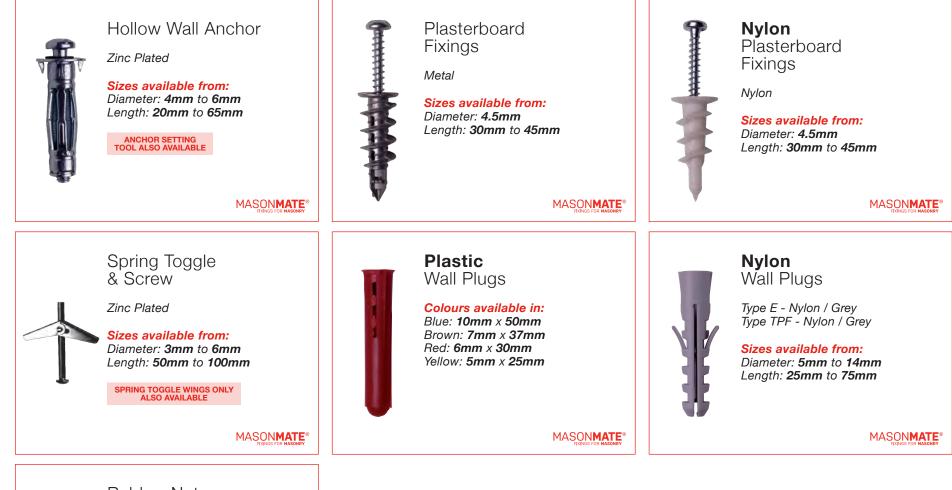


Styrene Free Polyester Resin* Styrene Free Epoxy Acrylate* SF High-Load Vinylester Resin* Hammer In Capsules Spin In Capsules* Chemical Resin Guns Mixer Nozzles Hole Cleaning Brushes Blow Out Pumps Wire Mesh Sleeves Nylon Sleeves

LIGHT DUTY FIXINGS



CAVITY FIXINGS



Rubber Nut with Brass Insert



Sizes available from: Diameter: M4 to M12 Length: 11mm to 75mm

MASONMATE®

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QUALITY | RANGE | RELIABILITY

TIMBER**MATE**®

- TIMBERMATE[®] dedicates itself to providing suitable specialist screws for all timber and wood-based applications.
- Designed for professional use and manufactured to specified standards, our TIMBERMATE[®] products are not ordinary items but great quality products fit for purpose and designed to get the job done.
- TIMBERMATE® offers a fantastic range of CE approved products. All our products are procured from trusted manufacturers and conform to the relevant standards or approvals. Each product is accompanied by a Declaration of Performance (DoP) certificate.

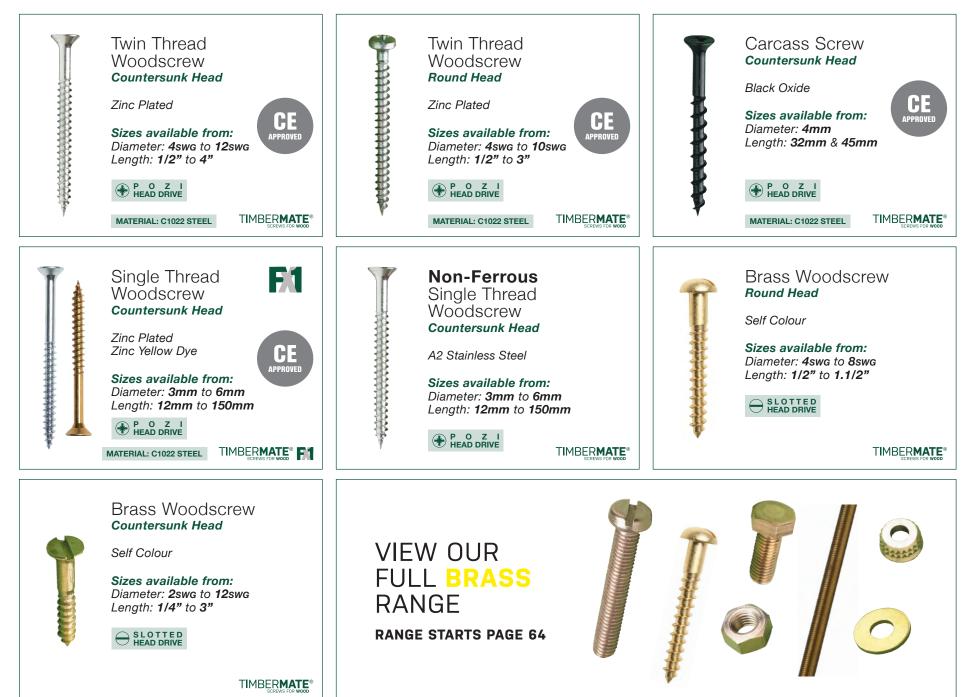
This product range is for fastening fixtures primarily in timber. However many items in the range are multi-purpose suited to ever-changing building materials. They can be used with hard and soft woods, MDF, chipboard, plasterboard and masonry plugs.

CE

APPROVED



WOODSCREWS



46

DRYWALL SCREWS



COACHSCREWS



CAPS & COVERS



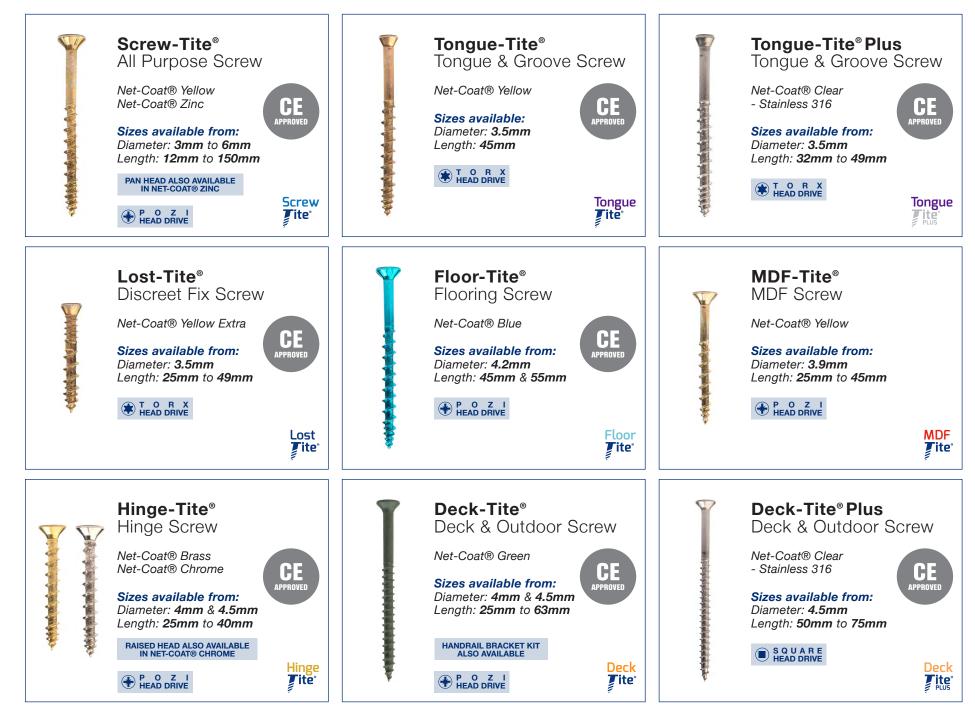




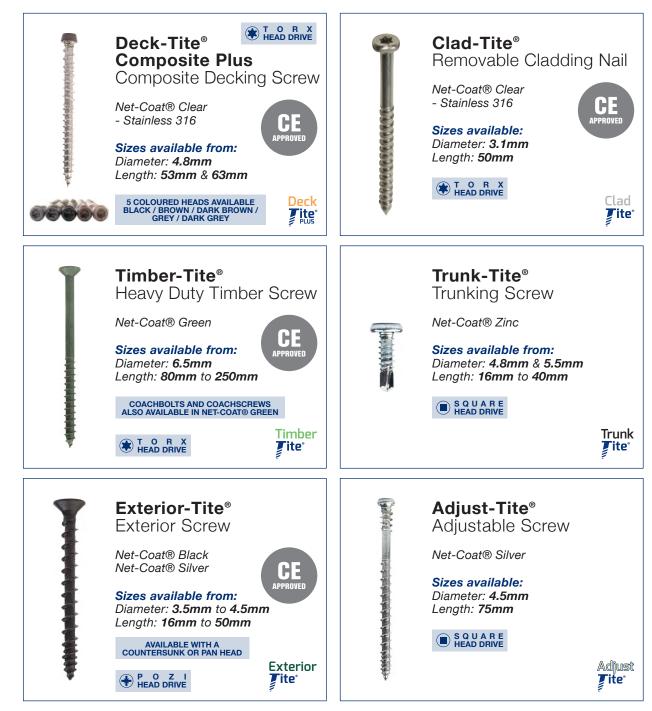
SPECIALIST SCREWS

			OUTDOOR USE									INDOOR USE										
	PRODUCTS	MAIEKIALS	Hardwood Decking	Softwood Decking	Marine & Polluted Environments	Fencing	Handrails	Ironmongery	Heavy Landscaping	Cladding (Wood)	Composite	Hardwood	Softwood	MDF	HDF	Plastic	Sheet Steel	Solid Brick (Pre-drilled)	Tongue & Groove Flooring	Ironmongery	Flooring	
	Deck-Tite		0	•		•	•	0				0	0									
	Deck-Tite Plus*		•	•	•	•	0	0		0	•	0	0									
	Deck-Tite Composite Plus*										•											
Berner Constant	Exterior-Tite		0	0		•	•	•				0	0	0	0	0	0	0		0		
	Timber-Tite		0	0		0			•			0	0									
8	Clad-Tite Removable Nail*				•	•				•		0	0									
(1) (1) (1) (1) (1) (1) (1) (1) (1) (1)	Lost-Tite									0		0	•	0	0	0	0	0	0		0	
	Tongue-Tite											0	0	0	0	0	0	0	•		0	
De	Tongue-Tite Plus*		0	0	0	•	0	•		•		0	0	0	0	0	0	0	•		0	
	Screw-Tite											•	•	•	•	•	0	0		0	0	
an and the first star bar star .	MDF-Tite											0	0	•	0	0	0	0			0	
·····	Floor-Tite	\top	\neg									0	0	0	•	0	0	0			•	
Jan a management	Hinge-Tite											•	•	0	0	0	0	0		•		
Gamma	 Trunk-Tite																•					

TITE RANGE

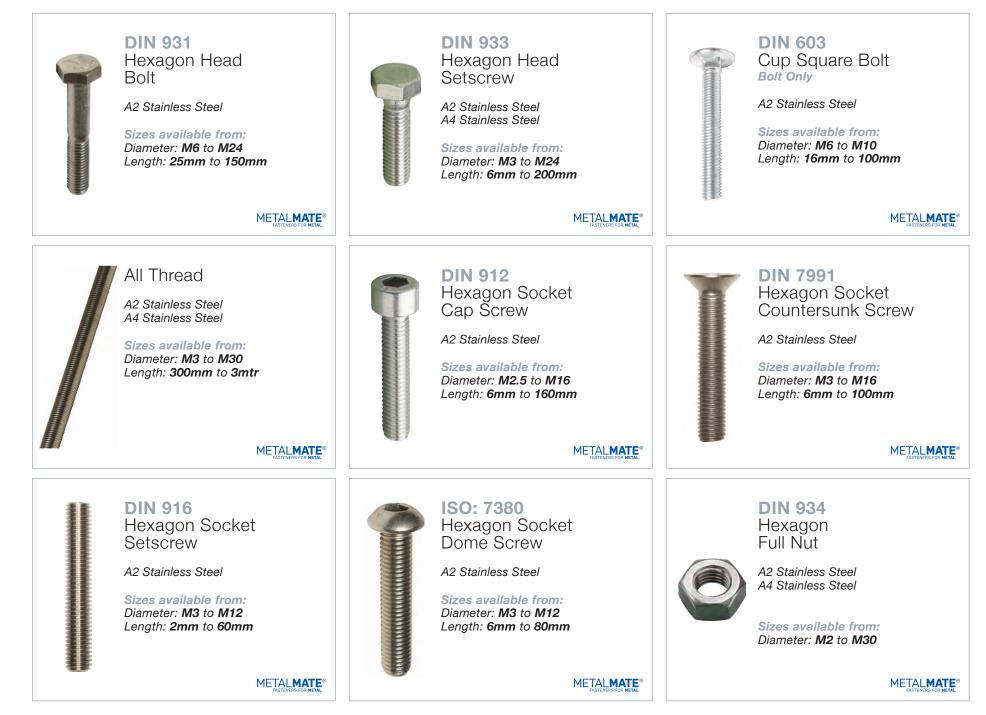


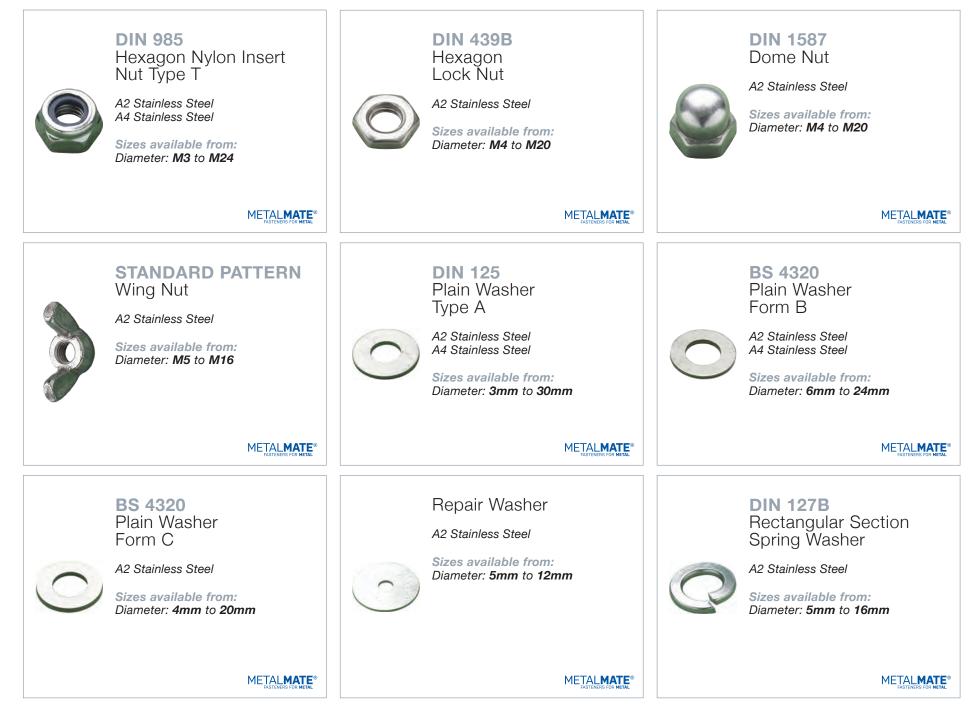
TITE RANGE

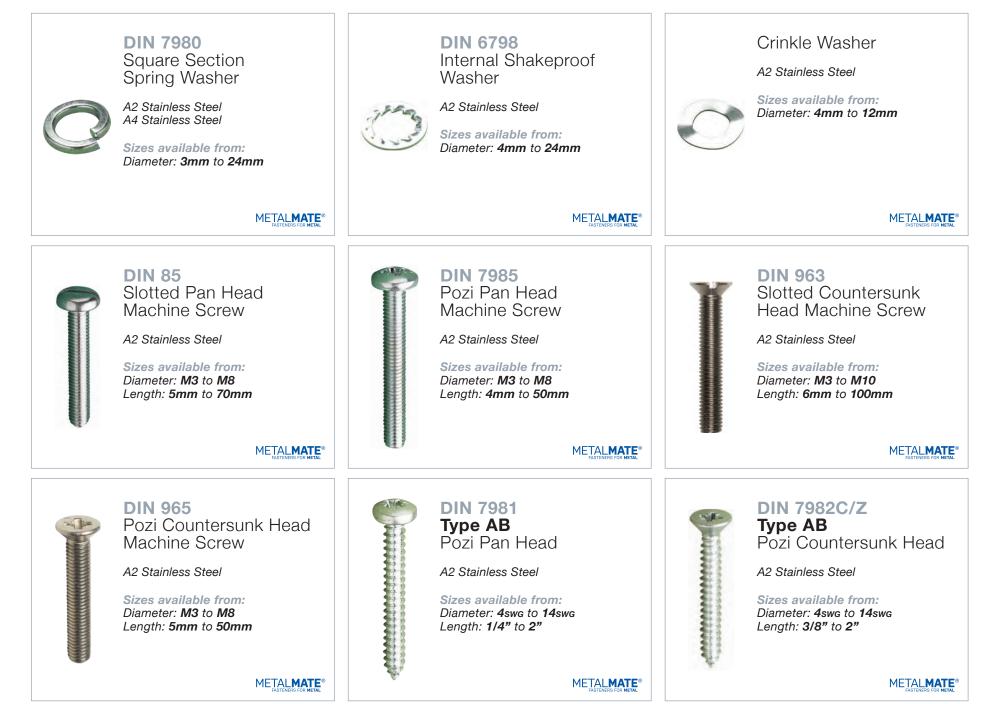


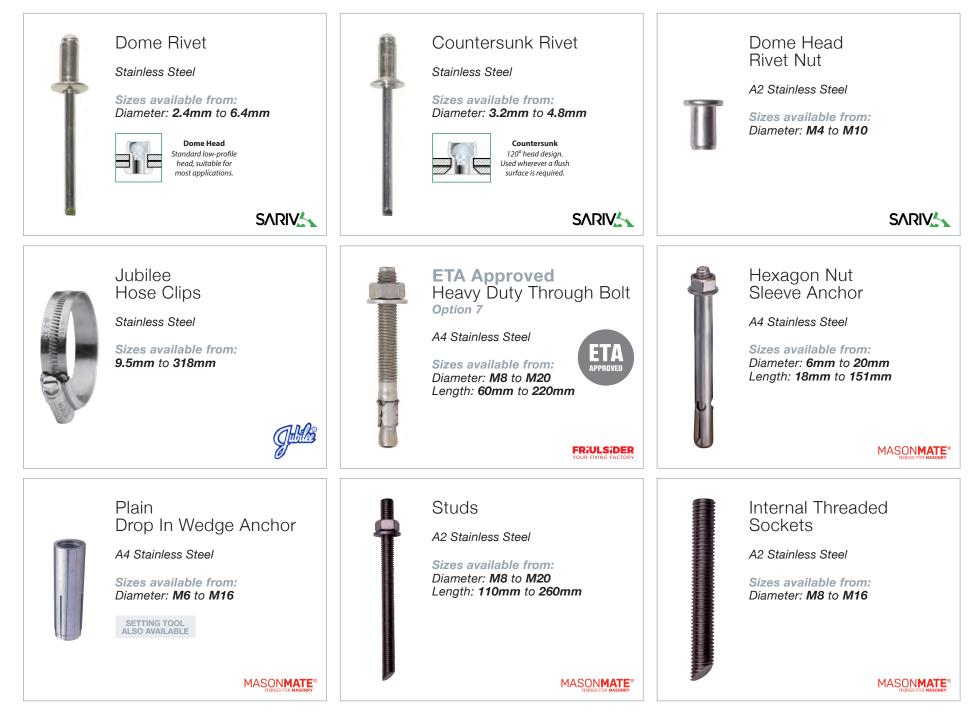


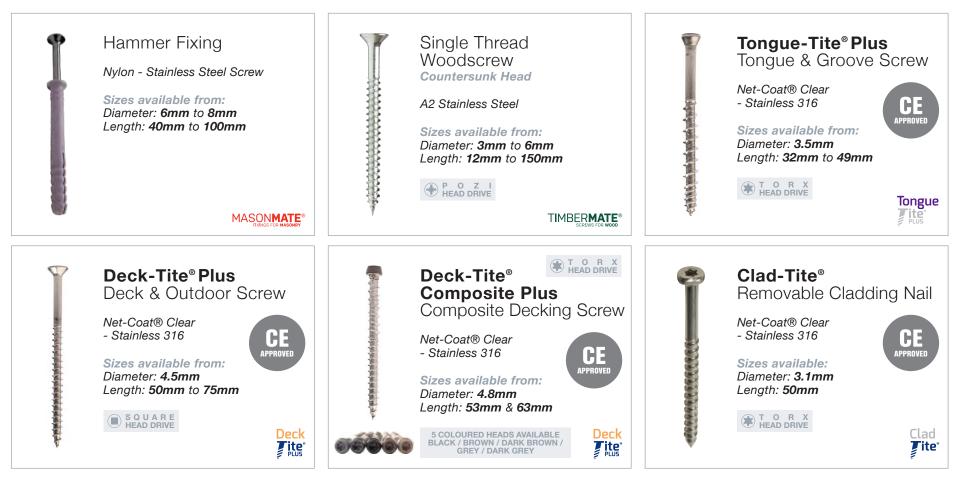
QUALITY | RANGE | RELIABILITY











GALVANISED RANGE

QUALITY | RANGE | RELIABILITY

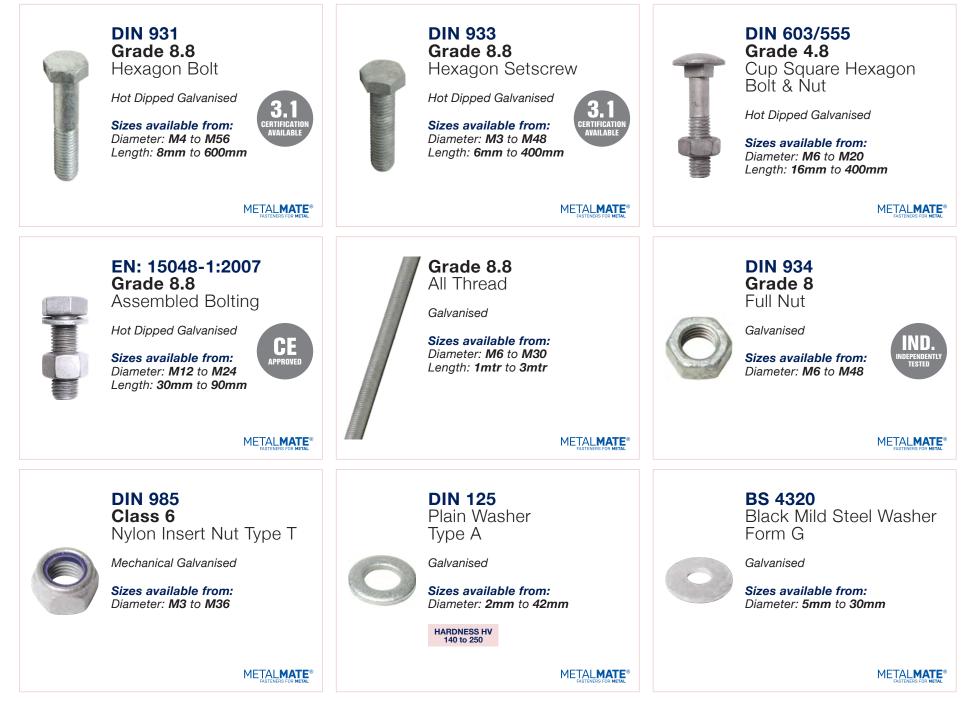
METAL**MATE®** GALVANISED RANGE

- Our newly extended range of galvanised products offers customers a wider choice. The products have an outstanding level of resistance, a greater reliability factor and are maintenance free. Our galvanising is 45 to 55 microns thick and provides great protection.
- Galvanising preserves the external and internal within hollow sections. It is self-repairing; protects the base metal; environmentally sustainable; has good impact and abrasionresistance; and is maintenance-free for up to 20-25 years. Galvanised steel is widely used in applications where corrosion protection is needed and can easily be identified by the crystallised pattern on the surface.

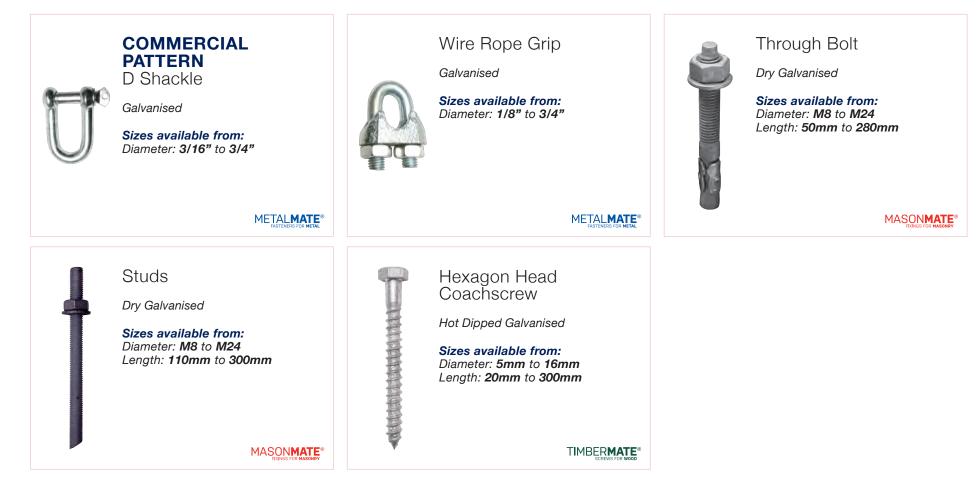
BENEFITS OF USING GALVANISED PRODUCTS

- Long Life Galvanised products protect against corrosion and prolong the life of steel, greatly lowering the environmental and economic cost.
- 2. Recyclable Whether for re-galvanising, removal or reuse, galvanised steel is easily recycled. It can also be recycled with steel scrap.
- 3. Sacrificial Protection At the point where the galvanised steel suffers damage, a galvanic cell is formed. The zinc around the point of damage corrodes. Corrosion products precipitate on the steel surface and protect it. If this happens to a zinc plated product the steel could rust and lead to an eventual breakdown of the product.
- 4. Full Protection Every part of a galvanised fastener is protected, even recesses, sharp corners and inaccessible areas. No other type of coating applied to a structure or fabrication after completion provides the same level of protection.
- 5. Cost Efficient The initial investment of using galvanised steel for long-term protection in construction can provide cost benefits for decades.

GALVANISED RANGE



GALVANISED RANGE



BRASS & NYLON RANGE

QUALITY | RANGE | RELIABILITY

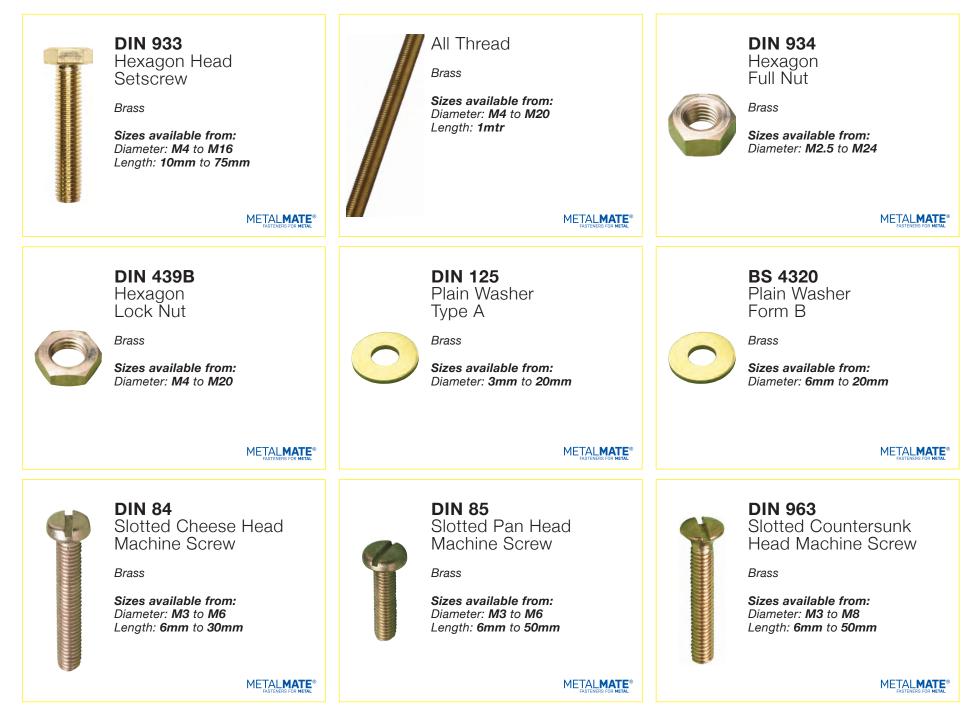
BENEFITS OF USING BRASS PRODUCTS

- Brass fasteners are used for their physical and aesthetic properties. Brass is used due to its high thermal conductivity and corrosion resistant properties; it is suitable for use in hot or cold environments and resistant to water.
- Brass is an alloy made of copper and zinc. It is a material that gets used in a wide range of applications.
- Brass is used for its low-friction properties in applications like plumbing and electrical work, gears, bearings and much more.
- Brass fasteners are commonly used with wood applications as the golden colouring blends well with tan wood.
- For decades brass screws have been used on marine equipment. The anti-corrosive and water resistant properties of brass make these fasteners ideal for external use, by the sea or underwater.
 - Brass is a softer metal and must be used with care. Always pre-drill holes before using brass screws or bolts to prevent stripping.

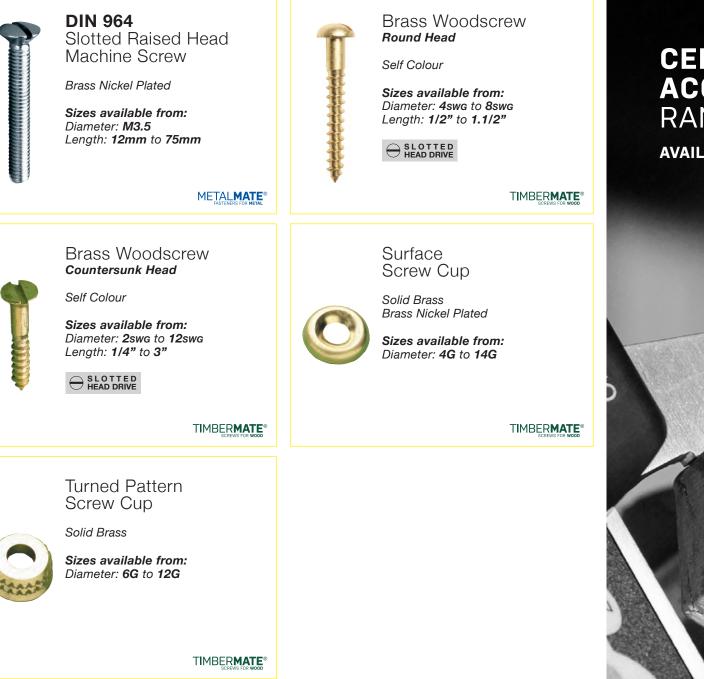
BENEFITS OF USING NYLON PRODUCTS

- Nylon fasteners now provide a viable alternative to traditional metal fastening in a number of applications. Nylon fasteners secure metal components together in manufacturing and electronic applications and have a comparable tensile strength and temperature resistance.
- Nylon is a non-conductor as it is a type of plastic and cannot conduct electricity. This property makes nylon highly preferable for connecting insulation and uses in electronic devices.
- Nylon is known to provide a high level of insulation but it is not ideal for applications that regularly experience higher temperatures such as ovens.
- Resistant to corrosion, nylon fasteners will not weaken due to corrosion and fatigue; rust or become damaged from solvents and lubricants.
- Nylon fasteners have a noticeable lighter weight than other metal fasteners and are less likely to wear and loosen over time.
- Nylon fasteners should not be used in applications in or around water or moisture as the material can swell and become brittle.

BRASS RANGE



BRASS RANGE

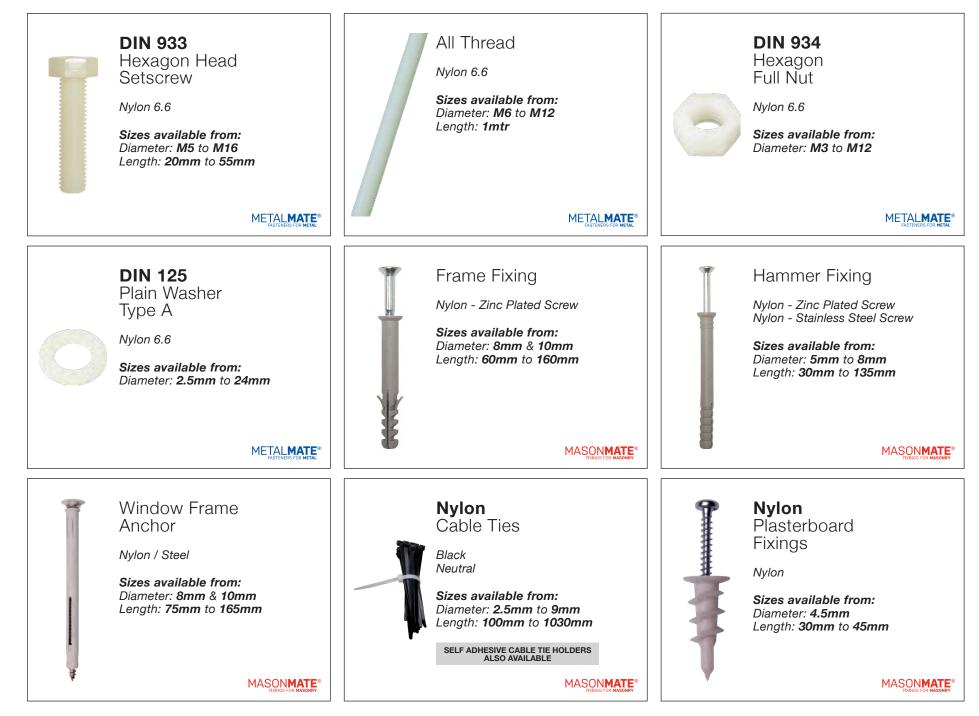


CERTIFIED & ACCREDITED RANGE

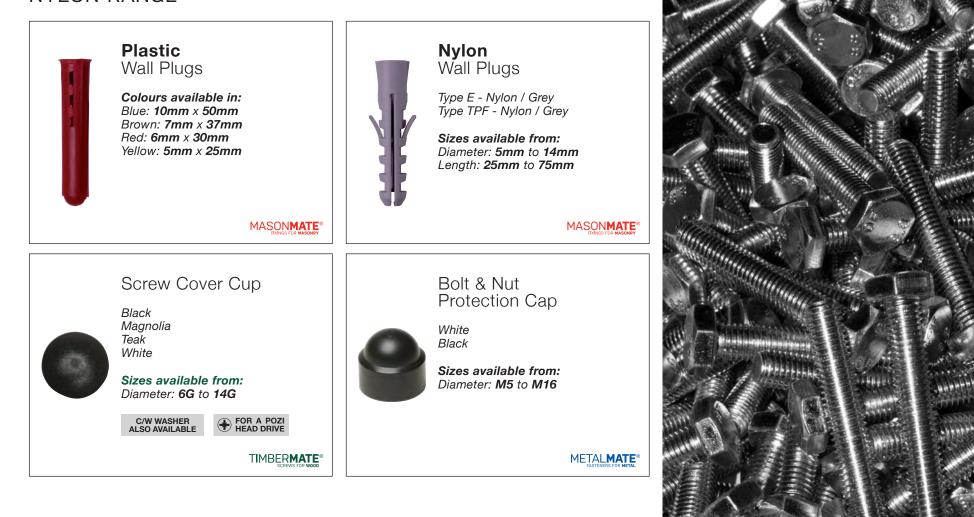
AVAILABLE FROM PAGE 70



NYLON RANGE



NYLON RANGE



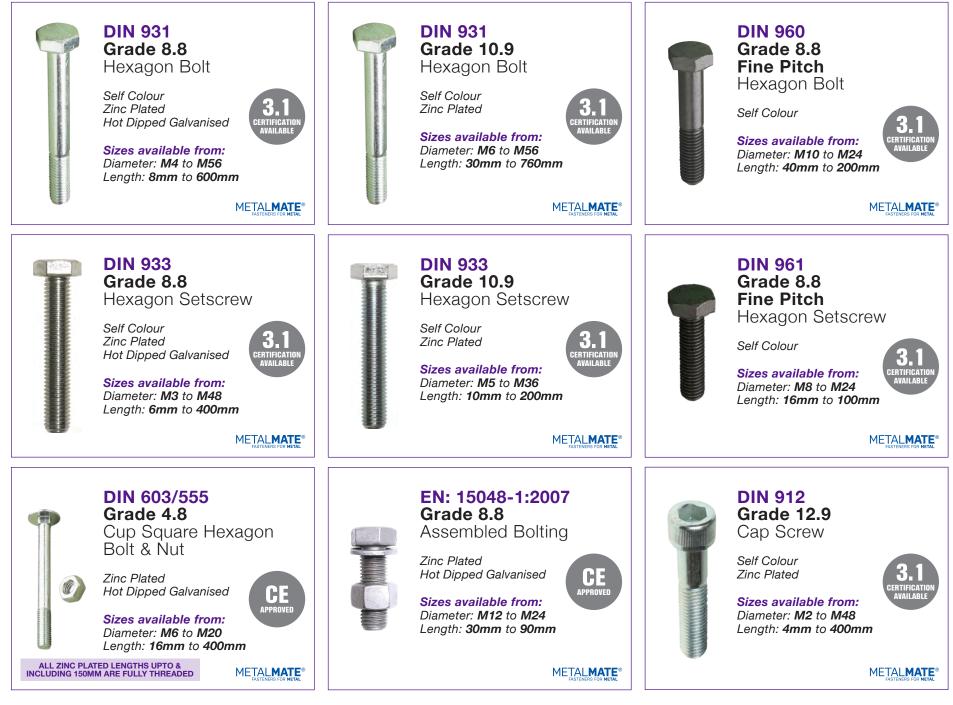
METAL**MATE**® FASTENERS FOR METAL

RANGE STARTS ON PAGE 8

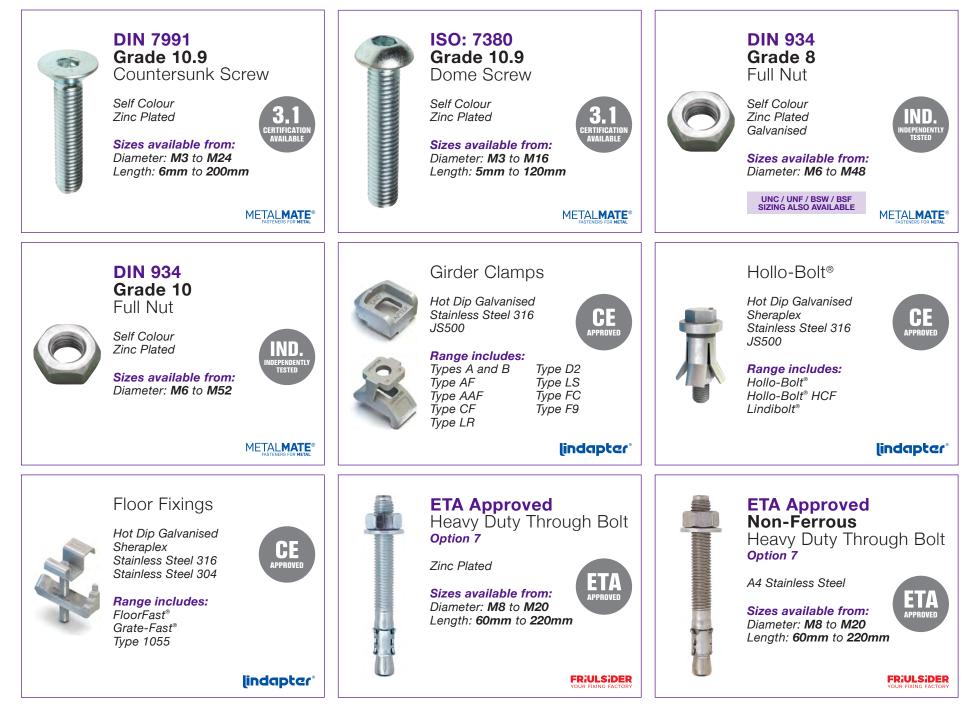
CERTIFIED & ACCREDITED RANGE

QUALITY | RANGE | RELIABILITY

CERTIFIED & ACCREDITED RANGE



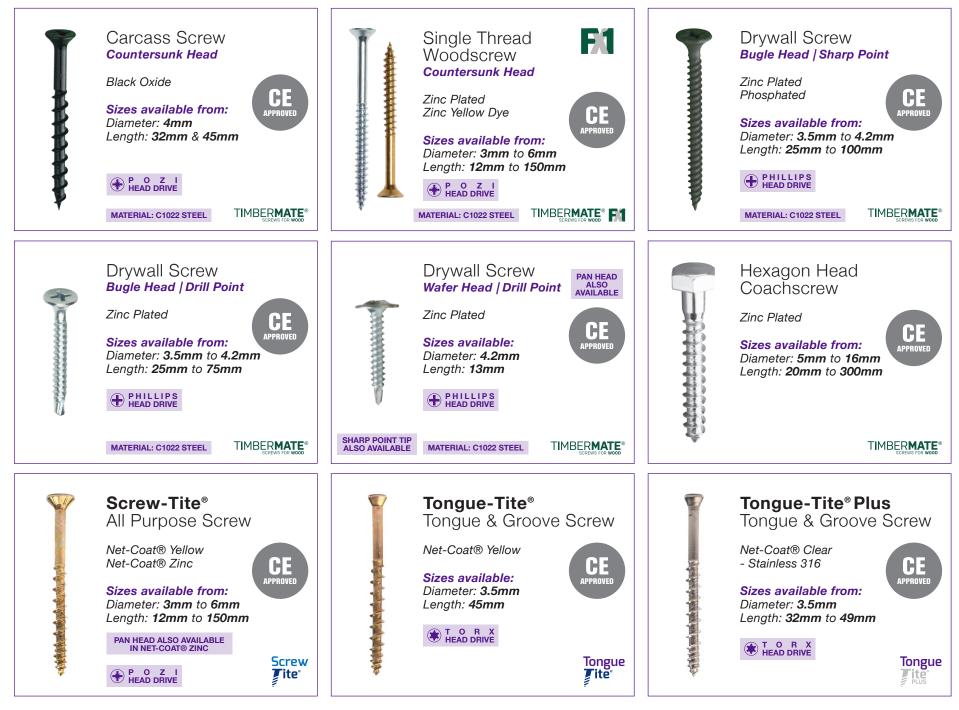
CERTIFIED & ACCREDITED RANGE



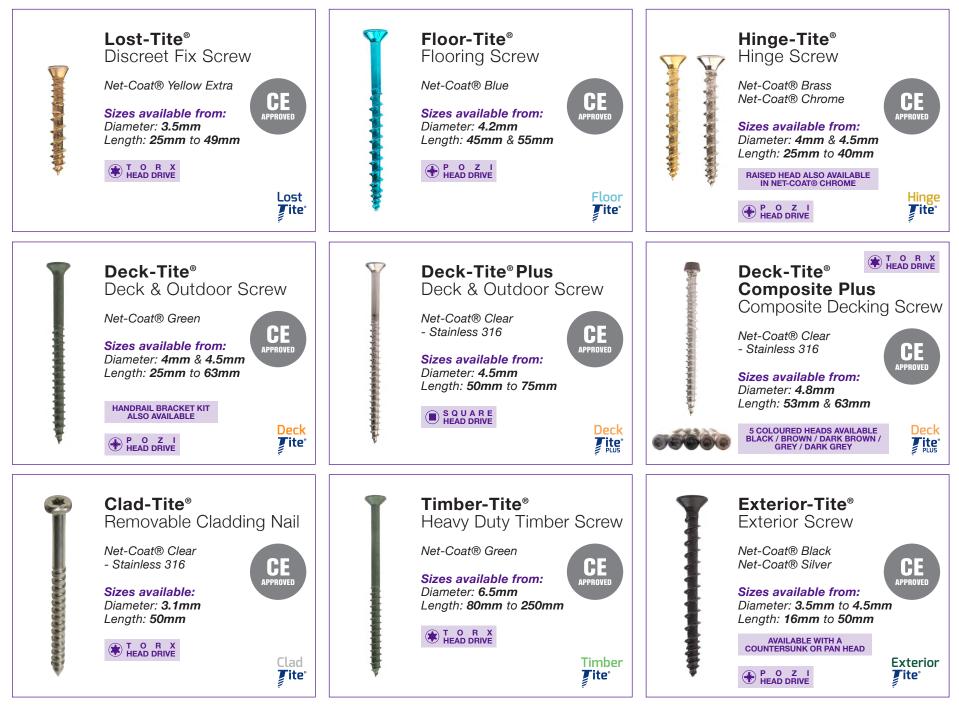
CERTIFIED & ACCREDITED RANGE



CERTIFIED & ACCREDITED RANGE

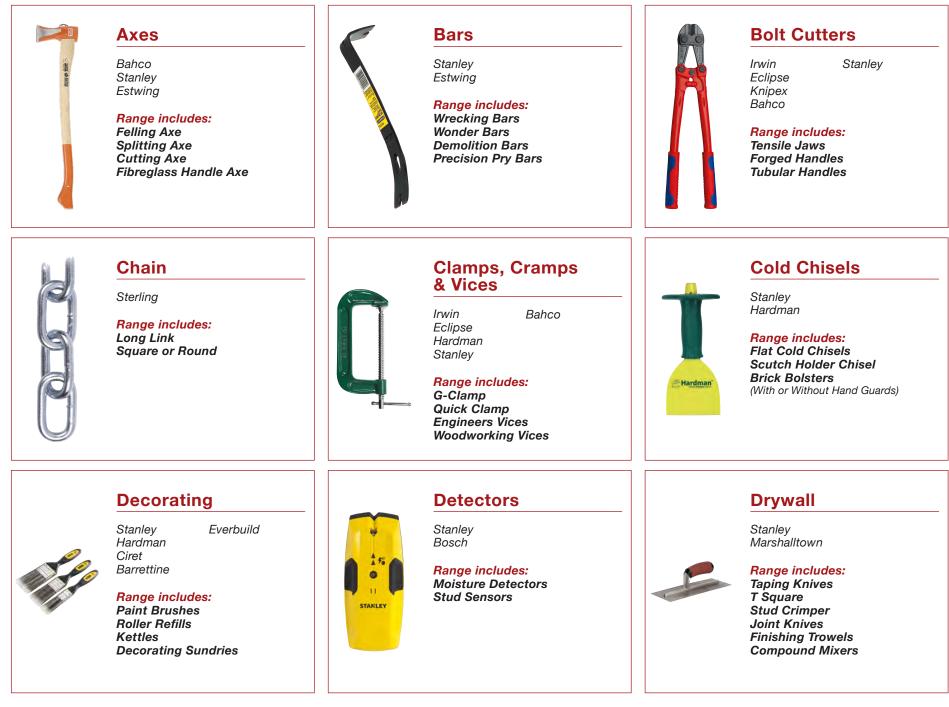


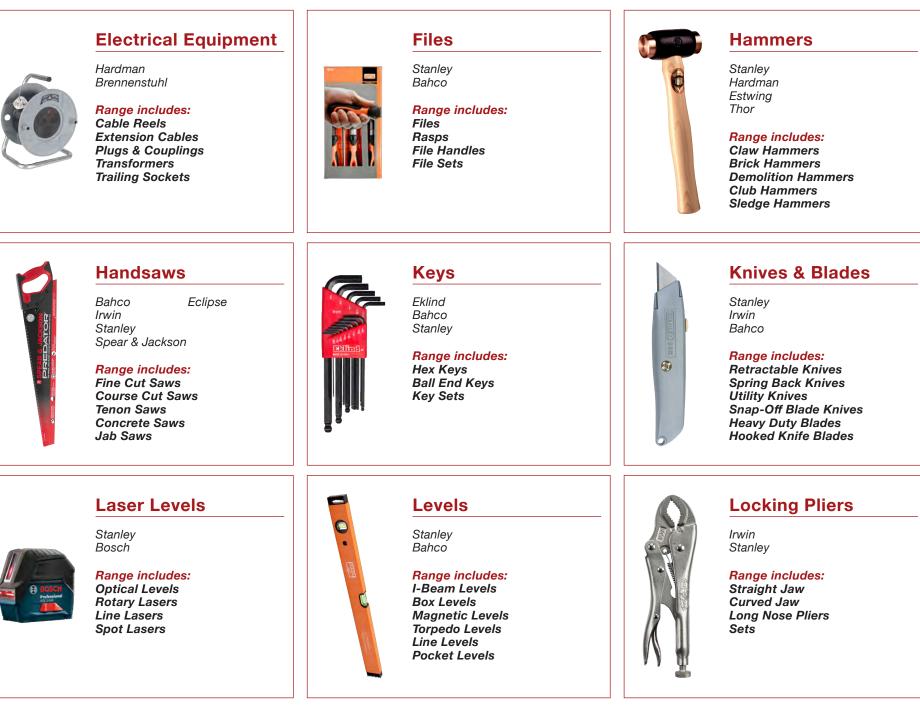
CERTIFIED & ACCREDITED RANGE



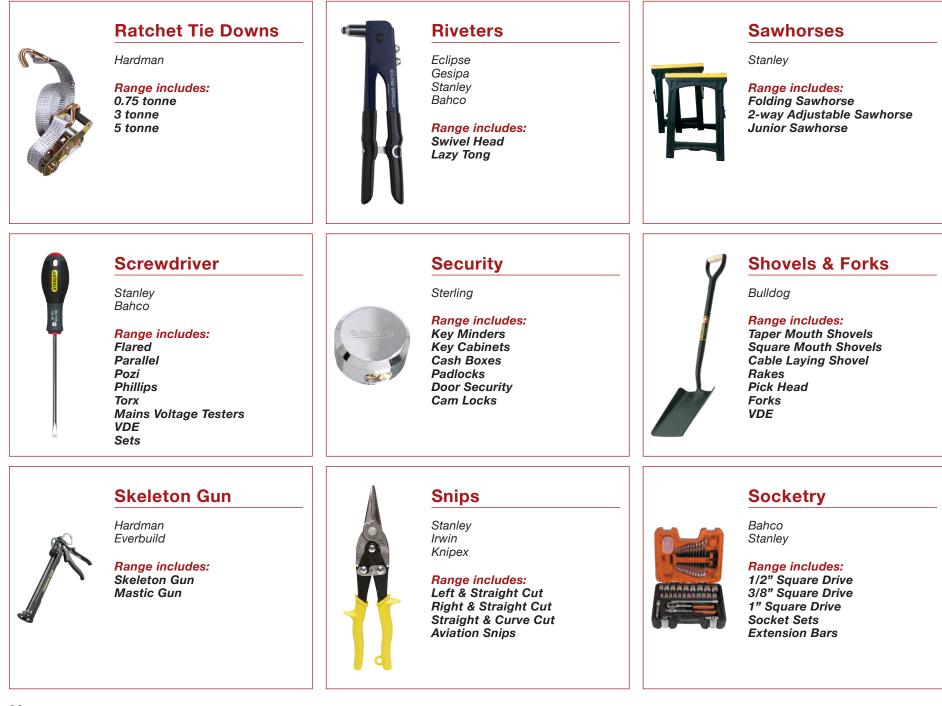
HAND TOOLS, CONSUMABLES, LUBRICANTS, ADHESIVES, SEALANTS AND POWER TOOL ACCESSORIES

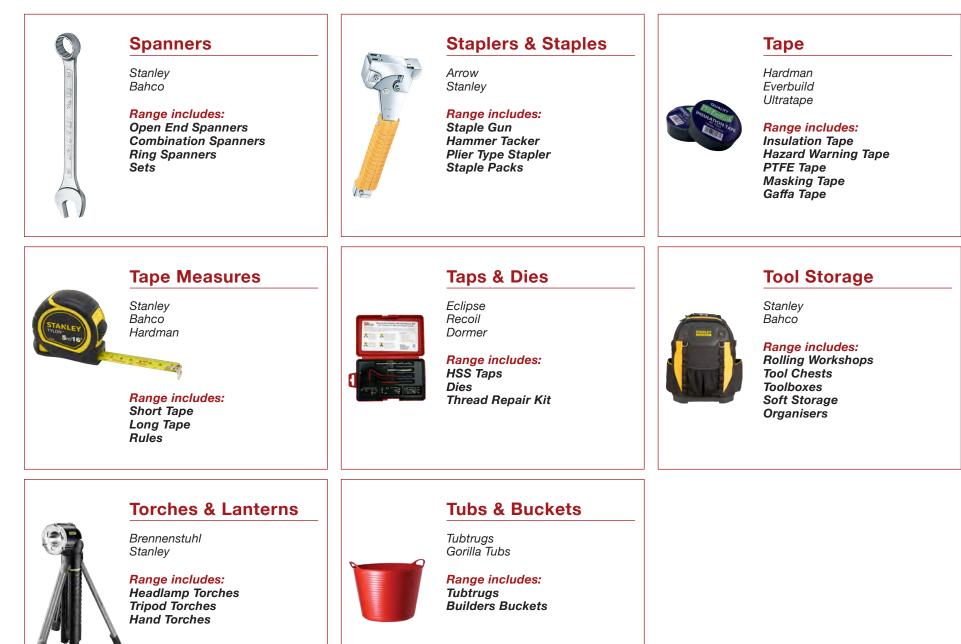
QUALITY | RANGE | RELIABILITY





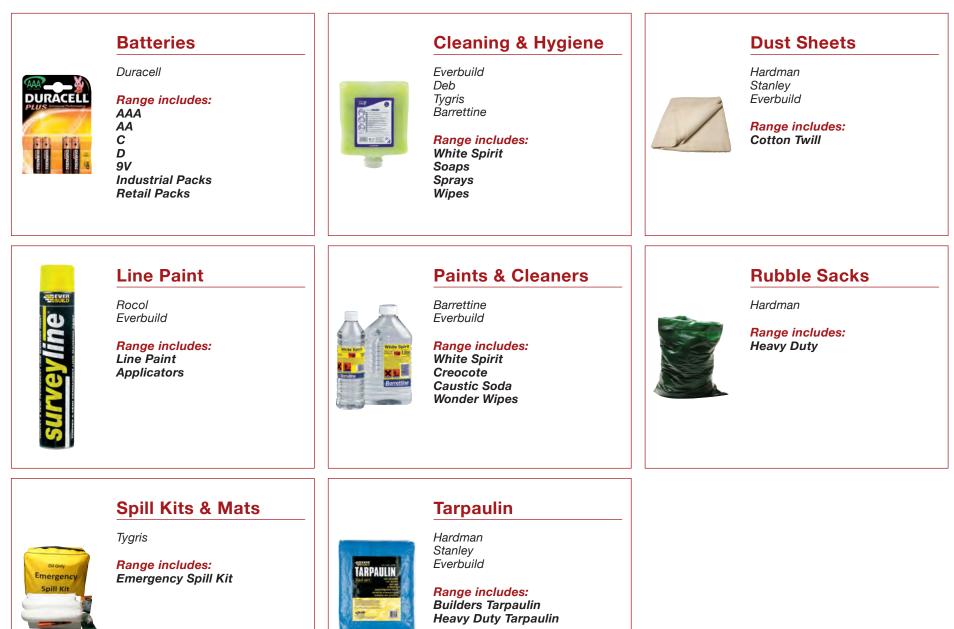








CONSUMABLES



IT DOESN'T HAVE TO BE SPEC'D TO BE USED.

ROCOL develop, manufacture and market technically advanced industrial lubricants and line marking systems to industries worldwide, giving you performance you can trust.

A ROCOL product is commonly found where a lubricant is specified for a job when a highly technical specifically formulated product is required...BUT...ROCOL can be used by anyone and is not only for a product-specified job, they are also great for everyday uses in workshops, machine shops and jobs within food industries.



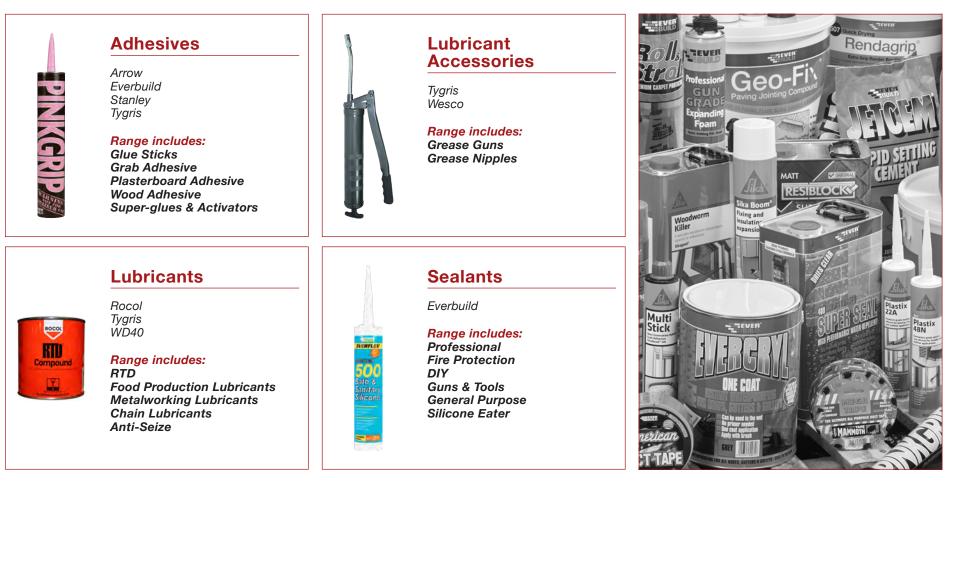


ROCOL RANGES

- **RTD** significantly reduces friction at the cutting edge, giving superb performance, extends tool life and promotes superior surface finish.
- **PFPE Greases** designed to operate in aggressive environments where other lubricants fail, ROCOL PFPE greases are vacuum resistant, oxygen compatible, non-combustible and highly resistant to chemical attack.
- **BIOGEN WIRESHIELD**[®] a wire rope lubricant developed to either equal or outperform mineral oil lubricants whilst still being an environmentally acceptable lubricant and VGP compliant.
- **ANTI-SEIZE** ROCOL anti-seize products are specifically formulated to reduce downtime and the costs of assembly by preventing the galling, pick-up and corrosion that cause seizure of metal to metal surfaces.
- **FOODLUBE**[®] the food grade lubrication solution of choice for the food and clean industries. FOODLUBE food grade lubricants help to improve overall equipment efficiency whilst meeting HACCP processes and significantly reducing costs and downtime.
- **EASYLINE**[®] accepted as the ultimate line marking paint aerosol around the world, the system is guaranteed to produce the sharpest, brightest and most durable lines on the market.

For more information visit www.rocol.com

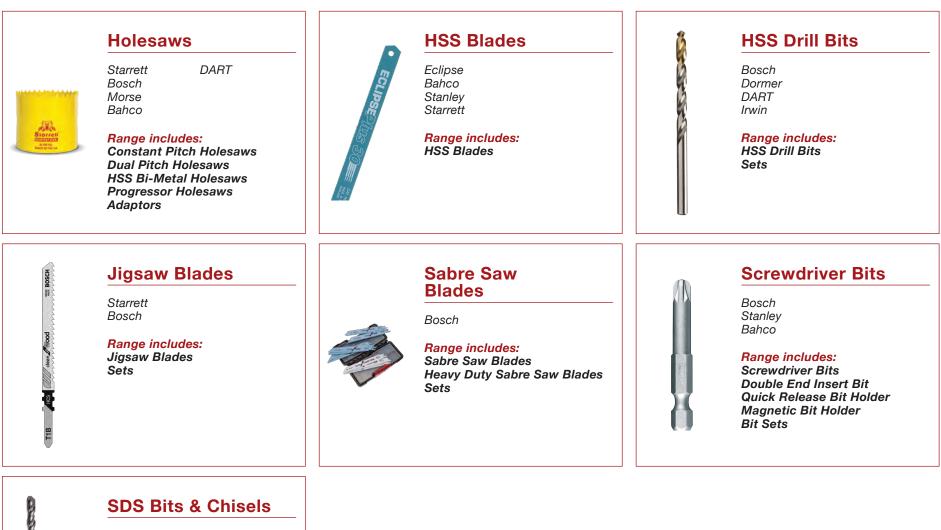
LUBRICANTS, ADHESIVES AND SEALANTS



POWER TOOL ACCESSORIES



POWER TOOL ACCESSORIES



Bosch

Range includes: SDS Plus Flat Chisel SDS Plus Pointing Chisel SDS Plus Bit SDS Plus Bit Adaptor

87

QUALITY | RANGE | RELIABILITY

L.p H.p Lp H.p	IMPERIAL			METRIC							BA							
INS LP H.P LP H.P <t< th=""><th></th><th></th><th>Brig</th><th>ght</th><th></th><th>Bla</th><th>nck</th><th></th><th></th><th>Bri</th><th>ght</th><th></th><th></th><th>Black</th><th></th><th></th><th>В</th><th>}A</th></t<>			Brig	ght		Bla	nck			Bri	ght			Black			В	}A
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$ \begin{array}{c c c c c c c c c c c c c c c c c c c $	5/16	5/8 ₁₉	5/8	3/4	3/4	7/8	3/4	6	12.5	12.5	14	14	12.5		18	5	.268	.3
7/16 7/8 13 1" 11 1" 11 11/2 1" 11 1 </td <td>3/8</td> <td>3/4</td> <td>3/4</td> <td>7/8</td> <td>7/8_15</td> <td>1″ 12</td> <td>7/8_14</td> <td>7</td> <td>14</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td>6</td> <td>.233</td> <td>3.2</td>	3/8	3/4	3/4	7/8	7/8_15	1″ 12	7/8_14	7	14							6	.233	3.2
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11 11 <td< td=""><td>1/2</td><td>1″ 17</td><td>1″ 13</td><td>1.1/8</td><td>1.1/8</td><td>1.1/4</td><td>1.1/8</td><td>10</td><td>21</td><td>21 1.25</td><td>24_{2.0}</td><td>24 1.25</td><td>21</td><td>24</td><td>30</td><td>8</td><td>.185</td><td>.2</td></td<>	1/2	1″ 17	1″ 13	1.1/8	1.1/8	1.1/4	1.1/8	10	21	21 1.25	24 _{2.0}	24 1.25	21	24	30	8	.185	.2
$\begin{array}{ c c c c c c c c c c c c c c c c c c c$	9/16	1.1/8	1.1/8	1.1/4	1.1/4	1.3/8	1.1/4	12	24	24	28	28	24	28	36 _{3.0}	10		.1
$\begin{array}{ c c c c c c c c c c c c c c c c c c c$	5/8	1.1/4	1.1/4	1.3/8	1.3/8	1.1/2	1.3/8	14	28	28_1.6	30 _{2.5}	30 _{1.6}	28	30	42 _{3.0}			
7/8 1.5/8 1.7/8 2.1/2 2.1/8 2.1/2 2.1/8 2.1/2 2.3/8 2.1/2 2.3/8 2.1/2 2.3/8 2.5/8 2.7/8 3.7 39 39 39 30 37 34 3 37 54 44 56	3/4	1.1/2	1.1/2	1.5/8	1.5/8	1.3/4	1.5/8	16		2.0		2.0	30 _{3.0}		4.0			
1.1/13 1.1/18 2.1/13 2.1/13 2.1/13 2.1/14 2.1/15	7/8	1.5/8	1.5/8	1.7/8	1.7/8	2″ ₈	1.7/8	18	34 _{3.0}	34 _{2.0}	37 _{3.0}	37 _{2.0}	34 _{3.0}	37 _{3.0}	54 _{4.0}		S. <i>W</i> .G	
1.1/2 2.1/3 <t< td=""><td>1″</td><td>1.7/8</td><td>1.7/8</td><td>2.1/8</td><td>2.1/8</td><td>2.1/4</td><td>2.1/8</td><td>20</td><td>37_{3.0}</td><td>37_{2.0}</td><td>39_{3.0}</td><td>39_{2.0}</td><td>37_{3.0}</td><td>39_{2.0}</td><td>60_{5.0}</td><td>No.</td><td>INS</td><td>N</td></t<>	1″	1.7/8	1.7/8	2.1/8	2.1/8	2.1/4	2.1/8	20	37 _{3.0}	37 _{2.0}	39 _{3.0}	39 _{2.0}	37 _{3.0}	39 _{2.0}	60 _{5.0}	No.	INS	N
1.1/4 2.3/8 0.38 2.3/8 0.38 2.3/8 0.38 2.3/8 0.38 2.3/8 0.38 2.3/8 0.38 2.3/8 0.38 2.3/8 0.38 2.3/8 0.38 2.3/8 0.38 2.3/8 0.38 2.3/8 0.38 2.3/8 0.38 2.3/8 0.38 0.48	1.1/8	2.1/8	2.1/8	2.3/8	2.3/8	2.1/2	2.3/8	22	39 _{3.0}	39 _{3.0}			39 _{3.0}	44 _{3.0}	66 _{5.0}	24		0
1.3/8 2.5/8 2.7/8 3.1/8 3.3/8 3.3/8 3.5/8 3.3/4 3.5/8 3.3 60 60 50 66 50 66 50 66 50 1072 0.004 114 <td>1.1/4</td> <td>2.3/8</td> <td>2.3/8</td> <td>2.5/8</td> <td>2.5/8</td> <td>2.3/4</td> <td>2.5/8</td> <td>24</td> <td>44</td> <td>44</td> <td>50_{4.0}</td> <td>50_{2.5}</td> <td>44</td> <td>50_{4.0}</td> <td>72_{6.0}</td> <td></td> <td></td> <td>0</td>	1.1/4	2.3/8	2.3/8	2.5/8	2.5/8	2.3/4	2.5/8	24	44	44	50 _{4.0}	50 _{2.5}	44	50 _{4.0}	72 _{6.0}			0
1.1/2 2.7/8 3.1/8 3.3/8 3.1/8 3.3/8 3.1/8 3.3/8 3.1/8 3.3/8 3.5/8 3.3/8 3.5/8 3.3/8 3.5/8 3.3/8 3.5/8 3.3/8 3.5/8 3.3 66 60 0.0 66 5.0 72 10 115 0.072 2" 3.5/8 3.5/8 4.1/8 4.1/8 39 72 72 72 117 100 112 104 42 48 4.1/8 48 48 48 48 105 92 92 92 92 92 <td< td=""><td>1.3/8</td><td>2.5/8</td><td>2.5/8</td><td>2.7/8 10</td><td>2.7/8</td><td>3″ ₆</td><td>2.7/8</td><td>27</td><td>50_{4.0}</td><td>50_{2.5}</td><td></td><td></td><td>50_{4.0}</td><td>56_{4.0}</td><td>81 _{6.0}</td><td></td><td></td><td>0</td></td<>	1.3/8	2.5/8	2.5/8	2.7/8 10	2.7/8	3″ ₆	2.7/8	27	50 _{4.0}	50 _{2.5}			50 _{4.0}	56 _{4.0}	81 _{6.0}			0
1.5/8 - <td>1.1/2</td> <td>2.7/8₁₀</td> <td>2.7/8</td> <td>3.1/8</td> <td>3.1/8</td> <td>3.1/4</td> <td>3.1/8 5</td> <td>30</td> <td>56_{4.0}</td> <td>56_{2.5}</td> <td></td> <td></td> <td>56_{4.0}</td> <td>60_{4.0}</td> <td>90_{8.0}</td> <td>18</td> <td>.048</td> <td>1</td>	1.1/2	2.7/8 ₁₀	2.7/8	3.1/8	3.1/8	3.1/4	3.1/8 5	30	56 _{4.0}	56 _{2.5}			56 _{4.0}	60 _{4.0}	90 _{8.0}	18	.048	1
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42 7_{20} 7_{20} 7_{20} 10 .128 48 92_{80} 92_{80} 92_{80} 92_{80} 92_{80} 92_{80} 92_{80} 114_{8} 56 105_{90} 105_{90} 105_{90} 116_{6} 192_{192}	2″	3.5/8 ₁₀	3.5/8	4.1/8	4.1/8 5	4.1/4	4.1/8 5	39	72 _{6.0}	72			72_6.0	77_6.0	117 10.0	12	.104	2
$\begin{array}{c c c c c c c c c c c c c c c c c c c $								42					77	78 _{7.0}		10	.128	2
50 105 90 6 .192								48					92 _{8.0}	92 _{8.0}		8	.160	3
								56					105 _{9.0}					4

M2	5/64″	No. 4	2.9mm	30mm	1.1/4″
M3	1/8″	No. 6	3.5mm	40mm	1.1/2″
M4	5/32″	No. 8	4.2mm	50mm	2″
M5	3/16″	No. 10	4.8mm	65mm	2.1/2″
M6	1/4″	No. 12	5.5mm	75mm	3″
M8	5/16″	No. 14	6.3mm	90mm	3.1/2″
M10	3/8″	No. 16	7.0mm	100mm	4″
M12	1/2″			125mm	5″
M14	9/16″	1ft = 12" =		150mm	6″
M16	5/8″	2ft = 24" =	600mm		
M18	11/16″	3ft = 36" =	900mm	10BA = 1/1	6 = 1.5mm
M20	3/4″	6ft = 72" =	1800mm	8BA = 3/32	= 2.5mm
M22	7/8″	10ft = 120'	′= 3000mm	6BA = 1/8 =	= 3.0mm
M24	1"			4BA = 9/64	= 3.5mm
M27	1.1/8″			2BA = 3/16	= 5.0mm
M27 M30	1.1/8			0BA = 1/4 =	= 6.0mm

Standard Thread Lengths						
<u>Cup Square Hexagon</u>						
Up to & including 150mm length will be T.T.H.						
(threaded to head)						
Above 150cm long = 150mm of thread						
e.g. M10 x 160mm cup square hexagon will have 10mm of plain shank.						
Socket Dome Screws						
Grade 10.9 will be T.T.H.						
(threaded to head)						
For Socket Cap and Socket Countersunk						
Please see manufacturers specifications.						
DIN 931 Hexagon Head Bolts						
Metric up to 120mm long = 2 x dia + 6mm						
e.g. M10 x 75 will have 26mm of thread!						
2 x 10mm = 20mm + 6mm = 26mm						
125mm - 200mm long = 2 x dia + 12mm						
Over 200mm long = 2 x dia +25mm						

gn iensi	le Head Di	ameter &	Iorque Ini	ormation					
roduct No.	Material	Grade Bolts & Set Screws	Thread	Diameter Bolts, Set Screws & Hex Nuts	Standard No. Bolts & Set Screws	Pitch / TPI Bolts, Set Screws & Hex Nuts	Across Flats Bolts, Set Screws & Hex Nuts	Tightening Torque (Self Colour)	Tightening Torqu (Zinc Plated)
0318M	High Tensile	8.8	Metric	M4	DIN 933	0.70 PITCH	7mm A/F	3.4Nm	2.5Nm
0317M	High Tensile	8.8	Metric	M5	DIN 931/933	0.80 PITCH	8mm A/F	6.9Nm	5.175Nm
0317M	High Tensile	8.8	Metric	M6	DIN 931/933	1.00 PITCH	10mm A/F	11.7Nm	8.77Nm
0317M	High Tensile	8.8	Metric	M8	DIN 931/933	1.25 PITCH	13mm A/F	28Nm	21Nm
0317M	High Tensile	8.8	Metric	M10	DIN 931/933	1.50 PITCH	17mm A/F	56Nm	42Nm
0317M	High Tensile	8.8	Metric	M12	DIN 931/933	1.75 PITCH	19mm A/F	98Nm	73.5Nm
0317M	High Tensile	8.8	Metric	M14	DIN 931/933	2.00 PITCH	22mm A/F	141Nm	105Nm
0317M	High Tensile	8.8	Metric	M16	DIN 931/933	2.00 PITCH	24mm A/F	244Nm	183Nm
0317M	High Tensile	8.8	Metric	M18	DIN 931/933	2.50 PITCH	27mm A/F	295Nm	221Nm
0317M	High Tensile	8.8	Metric	M20	DIN 931/933	2.50 PITCH	30mm A/F	476Nm	357Nm
0317M	High Tensile	8.8	Metric	M22	DIN 931/933	2.50 PITCH	32mm A/F	570Nm	455Nm
0317M	High Tensile	8.8	Metric	M24	DIN 931/933	3.00 PITCH	36mm A/F	822Nm	616.5Nm
0317M	High Tensile	8.8	Metric	M27	DIN 931/933	3.00 PITCH	41mm A/F	980Nm	735Nm
0317M	High Tensile	8.8	Metric	M30	DIN 931/933	3.50 PITCH	46mm A/F	1,633Nm	1,225Nm
0317M	High Tensile	8.8	Metric	M33	DIN 931/933	3.50 PITCH	50mm A/F	1,970Nm	1,570Nm
0317M	High Tensile	8.8	Metric	M36	DIN 931/933	4.00 PITCH	55mm A/F	2,854Nm	2,141Nm

Pozidriv Screwdriver Point Size
and Screw Gauge Combination

Screwdriver Point Size	Woodscrew Gauge
1	2 to 4
2	5 to 10
3	12 to 14
4	16+

Stainless Steel Grading
A2 - 18/8 - 302 Stainless Steel
A4 - 18/10/3 - 316 Stainless Steel
Grade 70 = 700 Newtons/mm ² = Grade 7.7 approx
Grade 80 = 800 Newtons/mm ² = Grade 8.8 approx

3/4″

7/8″

1″

1.1/8"

1.1/4″

1.3/8"

1.1/2″

1.3/4″

2″

2.1/4″

2.1/2"

2.3/4"

3″

3.1/4″

3.1/2"

4″

4.1/2"

5″

5.1/2"

6″

10

9

8

7

7

6

6

5

4.5

4

4

3.5

3.5

3.25

3.25

3

2.875

2.75

2.75

2.5

12

11

10

9

9

8

8

7

7

6

6

6

5

5

4.5

4.5

-

-

-

-

Thread Data No. of threads per inch No. of threads per inch Nominal Size B.S.W B.S.F Nominal Size U.N.C U.N.F 1/4″ 20 26 1/4″ 20 28 5/16" 18 22 5/16″ 18 24 3/8″ 16 20 3/8″ 16 24 7/16″ 14 18 7/16″ 14 20 13 1/2″ 12 16 1/2″ 20 9/16″ 12 16 9/16" 12 18 5/8″ 11 14 5/8″ 11 18

3/4″

7/8″

1″

1.1/8"

1.1/4″

1.3/8"

1.1/2″

1.3/4″

2″

2.1/4″

2.1/2"

2.3/4"

3″

3.1/4″

3.1/2″

4″

10

9

8

7

7

6

6

5

4.5

4.5

4

4

4

4

4

4

16

14

12

12

12

12

12

-

-

-

-

-

-

-

-

-

Metric	Course	Fine	Extra Fine
M3	0.50	-	-
M4	0.70	-	-
M5	0.80	-	-
M6	1.00	-	-
M8	1.25	1.00	-
M10	1.50	1.25	1.00
M12	1.75	1.50	1.25
M14	2.00	1.50	-
M16	2.00	1.50	-
M18	2.50	2.00	1.50
M20	2.50	2.00	1.50
M22	2.50	2.00	1.50
M24	3.00	2.00	1.50
M27	3.00	2.00	1.50
M30	3.50	2.00	1.50
M33	3.50	2.00	1.50
M36	4.00	3.00	1.50
M39	4.00	3.00	1.50
M42	4.50	3.00	1.50
M45	4.50	3.00	1.50
M48	5.00	3.00	1.50
M52	5.00	3.00	1.50
M56	5.50	4.00	2.00
M60	5.50	4.00	2.00
M64	6.00	4.00	2.00
M68	6.00	4.00	2.00
M72	6.00	4.00	2.00
M76	6.00	4.00	2.00
M80	6.00	4.00	2.00
M85	6.00	4.00	2.00
M90	6.00	4.00	2.00
M100	6.00	4.00	2.00

Thread Pitch

<u>Hexagon Dr</u>	lexagon Drive Sizes For Socket Cap Screws							
Category	Grade	Standard	Diameter	Wrench Key				
Skt Cap Screw	12.9	DIN 912	M2	1.5mm				
Skt Cap Screw	12.9	DIN 912	M2.5	2mm				
Skt Cap Screw	12.9	DIN 912	M3	2.5mm				
Skt Cap Screw	12.9	DIN 912	M4	3mm				
Skt Cap Screw	12.9	DIN 912	M5	4mm				
Skt Cap Screw	12.9	DIN 912	M6	5mm				
Skt Cap Screw	12.9	DIN 912	M8	6mm				
Skt Cap Screw	12.9	DIN 912	M10	8mm				
Skt Cap Screw	12.9	DIN 912	M12	10mm				
Skt Cap Screw	12.9	DIN 912	M14	12mm				
Skt Cap Screw	12.9	DIN 912	M16	14mm				
Skt Cap Screw	12.9	DIN 912	M20	17mm				
Skt Cap Screw	12.9	DIN 912	M24	19mm				
Skt Cap Screw	12.9	DIN 912	M30	22mm				
Skt Cap Screw	12.9	DIN 912	M36	27mm				

Hexagon Drive Sizes For Socket Dome (Button) Screws

Category	Grade	Standard	Diameter	Wrench Key
Skt Dome Screw	10.9	ISO 7380	M3	2mm
Skt Dome Screw	10.9	ISO 7380	M4	2.5mm
Skt Dome Screw	10.9	ISO 7380	M5	3mm
Skt Dome Screw	10.9	ISO 7380	M6	4mm
Skt Dome Screw	10.9	ISO 7380	M8	5mm
Skt Dome Screw	10.9	ISO 7380	M10	6mm
Skt Dome Screw	10.9	ISO 7380	M12	8mm
Skt Dome Screw	10.9	ISO 7380	M16	10mm

exagon Drive Sizes For Socket Countersunk Screws								
Category	Grade	Standard	Diameter	Wrench Key				
Skt CSK Screw (90° Head)	10.9	DIN 7991	M3	2mm				
Skt CSK Screw (90° Head)	10.9	DIN 7991	M4	2.5mm				
Skt CSK Screw (90° Head)	10.9	DIN 7991	M5	3mm				
Skt CSK Screw (90° Head)	10.9	DIN 7991	M6	4mm				
Skt CSK Screw (90° Head)	10.9	DIN 7991	M8	5mm				
Skt CSK Screw (90° Head)	10.9	DIN 7991	M10	6mm				
Skt CSK Screw (90° Head)	10.9	DIN 7991	M12	8mm				
Skt CSK Screw (90° Head)	10.9	DIN 7991	M16	10mm				
Skt CSK Screw (90° Head)	10.9	DIN 7991	M20	12mm				

Hexagon Drive Sizes For Socket Set (Grub) Screws

Category	Grade	Standard	Diameter	Wrench Key
Skt Setscrew (Plain Cup Point)	14.9	DIN 916	M2	1mm
Skt Setscrew (Plain Cup Point)	14.9	DIN 916	M2.5	1.2mm
Skt Setscrew (Plain Cup Point)	14.9	DIN 916	M3	1.4mm
Skt Setscrew (Plain Cup Point)	14.9	DIN 916	M4	2mm
Skt Setscrew (Plain Cup Point)	14.9	DIN 916	M5	2.5mm
Skt Setscrew (Plain Cup Point)	14.9	DIN 916	M6	3mm
Skt Setscrew (Plain Cup Point)	14.9	DIN 916	M8	5mm
Skt Setscrew (Plain Cup Point)	14.9	DIN 916	M10	6mm
Skt Setscrew (Plain Cup Point)	14.9	DIN 916	M12	8mm
Skt Setscrew (Plain Cup Point)	14.9	DIN 916	M16	10mm
Skt Setscrew (Plain Cup Point)	14.9	DIN 916	M20	14mm

Round Wire Nails per kilo													
mm	20	25	30	40	45	50	60	65	75	90	100	125	150
1.60	2710	2120	-	-	-	-	-	-	-	-	-	-	-
1.80	-	1720	-	-	-	-	-	-	-	-	-	-	-
2.00	-	1430	1170	970	-	-	-	-	-	-	-	-	-
2.36	-	-	840	750	640	550	-	-	-	-	-	-	-
2.65	-	-	-	-	575	440	385	350	-	-	-	-	-
3.00	-	-	-	-	-	340	310	275	-	-	-	-	-
3.35	-	-	-	-	-	-	255	230	194	-	-	-	-
3.75	-	-	-	-	-	-	-	-	154	-	-	-	-
4.00	-	-	-	-	-	-	-	-	121	106	68	-	-
4.50	-	-	-	-	-	-	-	-	-	-	77	-	-
5.00	-	-	-	-	-	-	-	-	-	-	66	53	-
5.60	-	-	-	-	-	-	-	-	-	-	-	42	-
6.00	-	-	-	-	-	-	-	-	-	-	-	-	29

Lost Head Nails per kilo

Annular Ring Nails per kilo

2.36 760 -
3.00 - 360 330 270 -
2.25
3.35 270 240 -
3.75 160

mm	20	25	30	40	45	50	65	75	100
2.00	1900	1430	-	-	-	-	-	-	-
2.36	-	-	840	750	-	-	-	-	-
2.65	-	-	-	575	510	440	-	-	-
3.00	-	-	-	-	-	340	-	-	-
3.35	-	-	-	-	-	290	230	-	-
3.75	-	-	-	-	-	-	-	154	110
5.00	-	-	-	-	-	-	-	-	32

Clout Head Nails per kilo

mm	20	25	30	40	50	65	75	100
2.36	-	-	832	698	-	-	-	-
2.65	1035	815	661	570	432	-	-	-
3.00	-	-	540	-	-	-	-	-
3.35	-	-	-	350	290	-	-	-
3.75	-	-	-	-	-	182	150	-
4.50	-	-	-	-	-	-	-	75

Nail Kilo Count

E.L.H. Clout Head Nails per kilo

				,		
mm	15	20	25	30	40	50
2.36	650	580	485	600	478	334

Electro Chemically Induced Corrosion

Many corrosion problems arise from the fact that two dissimilar metals are in contact, leading to electro-chemical activity in damp conditions. This can be reduced or eliminated by controlling the embience (e.g. particularly limiting the humidity), or isolating dissimilar metals by insulating compounds, washers, etc. Further protection can be given by applying coatings of grease, paint, waxes, etc.

	Aluminium	Aluminium Bronze	Cast Iron	Copper	Manganese Bronze	Mild Steel	Stainless Steel	Phosphor Bronze
Aluminium	•	×	×	×	×	×	•	×
Aluminium Bronze	×	•	×	•	0	×	•	•
Cast Iron	×	×	•	×	×	٠	×	×
Copper	×	•	×	•	0	×	0	•
Manganese Bronze	×	0	×	0	•	×	0	0
Mild Steel	×	×	•	×	×	•	×	×
Stainless Steel	•	0	×	0	0	×	•	0
Phosphor Bronze	×	•	×	•	0	×	0	•

Compatibility Table - Metal-to-Metal Contact

• Can be used together under all conditions

• Only safe to use together in dry conditions

- Limited compatibility may or may not prove suitable under all conditions
- × Not compatible should not be used together under any condition

Operating Temperature Range

All Temperature in degrees centigrade (°C). Black Mild Steel

	Minimum	Maximum
Whit Threads	-50°	+300°
Metric - Grade 4.6	-50°	+300°
Metric - Grade 5.6	-50°	+300°
Metric - Grade 6.8	-50°	+300°

High Tensile

	Minimum	Maximum
Whit & BSF - Grade R	-50°	+300°
UNC & UNF - Grade S	-50°	+300°
Metric - Grade 8.8	-50°	+300°
Metric - Grade 10.9	-50°	+300°

<u>Nylon 66</u>

	Minimum	Maximum
Metric	-70°	+255°

Stainless Steel

	Minimum	Maximum
18/8 - A2 - 302 Quality	-250°	+575°
18/10/3 - A4 - 316 Quality	-250°	-
Stress Relaxation Occurs	-	+600°
Oxidisation Resistance Up To	-	+800°

Socket Products - Grade 12.9

	Minimum	Maximum
All Standard Products In Self Colour Finish	-50°	+300°
Austenitic Stainless Products	-50°	+430°







THE RANGE GUIDE

Fasteners, Fixings, Hand Tools and PTAs

